

R.D. Mathis Company Vacuum Evaporation Sources Catalog

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Leading The Way. www.rdmathis.com

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Welcome to R.D. Mathis Company

The R.D. Mathis Company continues to supply the thin film Industry with quality vacuum evaporation sources as we have since 1963. Since then we have provided innovative and creative solutions to research and development laboratories, university projects and production facilities that have allowed many pioneering thermal evaporation processes to be attempted and completed successfully.

This experience has been incorporated into our wide selection of proven evaporation sources offered in our catalog as well as the modified and custom products we produce everyday in our state of the art manufacturing facility.

Our flexible tooling and highly skilled work force allow us to produce unique one of a kind sources as well as high-volume production quantities with equal ease. All of our refractory materials are high purity, high quality and are processed using specific R.D. Mathis Company requirements. Every source we produce is of the highest quality in the industry and represents value, innovation, reliability and integrity – the cornerstones of our business philosophy.

Along with every source comes our commitment to provide you with the best service possible. Our staff stands ready to provide you with engineering consultation to help determine the right source for you at the best value to make your coating process a success.

We hope your experience with R.D. Mathis Company is nothing short of exceptional. We look forward to serving you for years to come.

– R.D. Mathis Company



(562) 426-7049 • (562) 595-0907 fax • www.rdmathis.com



OUR PRODUCTS



FILAMENTSPages 1 – 6 Chrome plated tungsten rods, tungsten filaments, tungsten rod sources, point sources, loop sources and spiral heater filaments.



BASKETS & BASKET HEATERSPages 7 – 10 Single and multi-strand tungsten baskets for direct material evaporation and stranded tungsten basket heaters for crucible heating and evaporation.

Crucibles made from alumina, boron nitride, boron nitride composite, graphite, molybdenum, guartz, tantalum, double shielded and single shielded crucible heaters.



BOAT SOURCESPages 17 – 28 Tungsten, tantalum and molybdenum boat sources, covered boats and folded boats.



Alumina coated tungsten baskets, alumina coated tungsten and molybdenum boats and barrier style alumina coated boats.



BOX SOURCES Pages 35 – 43

Baffled box sources for SiO and ZnS, special welded tantalum boxes and covers, folded boxes, baffles and covers and high volume sources.



MICRO ELECTRONIC SOURCES Pages 44 – 47

A full selection of smaller sized sources that require lower power and low volume evaporations. Also includes information on tungsten mesh and screens.

ORDERING OPTIONS

- Call in to speak with one of our sales staff at (562) 426-7049 Order online at: www.rdmathis.com

- Email your order to: orders@rdmathis.com International orders, send to: intlsales@rdmathis.com



RD MATHIS COMPANY

R.D. MATHIS COMPANY

Specialists in the quality fabrication of Hi-Vacuum Evaporation Sources and Evaporation Materials. Our refractory metal facilities are completely flexible... mass production or small custom orders are produced with equal ease and attention to detail, customer specifications are rigidly adhered to. Engineering consultation is available to solve those difficult "source" problems.

- Mail your order to:
- R.D. Mathis Company
 - 2840 Gundry Avenue, Signal Hill, CA 90755



FILAMENTS



We offer an extensive selection of tungsten filaments, rod sources, point sources, baskets and heaters to fit most applications as well as custom fabrication. Our filaments are made in house using proven fabrication processes and materials, and are of the highest quality, reliability and consistency in the industry. The benefits of using our tungsten metalizing filaments include low cost, high rates with low power (limited capacity), repeatability and ease of use.

TUNGSTEN FILAMENTS FOR VACUUM METALIZING



CHROME PLATED TUNGSTEN RODS

The R.D. Mathis Company chrome plated tungsten rods are used for thin films of chromium in the electronics and optics industry. The advantage over chrome chips are: good thermal efficiency; regulation of film thickness; and elimination of spalling.



The rods are offered in the below configuration as standards.

PART NUMBER	C&D	L	Α	В
CRW-1	0.5	2	0.050	0.070
CRW-2	0.5	4	0.050	0.070
CRW-3	0.5	6	0.050	0.070

TUNGSTEN "Z" COIL



Aluminum Evaporation

TYPE	WIRE SIZE
Z1	3x.030W



TUNGSTEN FILAMENT

TYPE	WIRE SIZE
F4	3x.025W
F4	3x.030W
F4	4x.030W
F4	2x.040W
F4	.040W





TUNGSTEN FILAMENT

TYPE	WIRE SIZE
F5	3x.025W
F5	3x.030W
F5	4x.030W
F5	2x.040W
F5	3x.040W
F5	.040W



5 in.-2 in.

8 Coils

3/8 in. I.D.

TUNGSTEN FILAMENT

TYPE	WIRE SIZE
F6	3x.025W
F6	3x.030W
F6	4x.030W
F6	2x.040W
F6	3x.040W

TUNGSTEN FILAMENT

TYPE	WIRE SIZE
F7	3x.030W
F7	4x.030W
F7	2x.040W
F7	3x.040W



TUNGSTEN FILAMENT

TYPE	WIRE SIZE
F8	3x.030W
F8	4x.030W
F8	2x.040W
F8	3x.040W



TUNGSTEN FILAMENT TYPE WIRE SIZE F9 3x.030W F0 4x.020W

F9	4x.030W
F9	2x.040W
FO	0.4 O 4 O M

F9 3x.040W

TYPE

F10

F10

F10

F10

TUNGSTEN FILAMENT

WIRE SIZE

3x.030W

4x.030W

2x.040W

3x.040W





TUNGSTEN FILAMENTS FOR VACUUM METALIZING





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POINT SOURCE LOOP FILAMENT



POINT SOURCE LOOP FILAMENT

 TYPE
 WIRE SIZE

 P2
 3x.025W

 P2
 3x.030W

 P2
 4x.030W

 P2
 .060W



POINT SOURCE LOOP FILAMENT

TYPE	WIRE SIZE
P3	3x.025W
P3	3x.030W
P3	4x.030W
P3	.060W



POINT SOURCE LOOP FILAMENT

TYPE	WIRE SIZE
P4	3x.025W
P4	3x.030W
P4	4x.030W
P4	.060W



POINT SOURCE LOOP FILAMENT

 TYPE
 WIRE SIZE

 P5
 3x.025W

 P5
 3x.030W

 P5
 4x.030W

 P5
 .040W

 P5
 .060W



POINT SOURCE LOOP & HEATER FILAMENTS



POINT SOURCE LOOP FILAMENT

TYPE	WIRE SIZE
P6	3x.025W
P6	.040W
P6	.060W





Note: .060W has two less turns





Baskets and basket heaters are made from the highest quality multi-strand or single strand tungsten wire. Our tungsten baskets are ideal for low cost, low volume coatings and require minimal power. Materials can be placed directly into baskets for evaporation. Basket heaters utilize a crucible and can be used for low and high volume coatings. Custom baskets are available.

BASKETS & BASKET HEATERS











BASKETS & BASKET HEATERS



BASKET HEATERS

TYPE	WIRE SIZE
B8A	3x.025W
B8A	3x.030W

Use with C1 Crucible

BASKET HEATERS

 TYPE
 WIRE SIZE

 B8B
 3x.025W

 B8B
 3x.030W

Use with C9 Crucible





BASKET HEATERS

 TYPE
 WIRE SIZE

 B9
 3x.030W

 B9
 4x.030W

 B9
 3x.040W

Use with C2 Crucible





BASKET HEATERS

TYPEWIRE SIZEB113x.040W

Use with C6 Crucible





CRUCIBLES

The R.D. Mathis Company offers a wide variety of crucible sizes and materials for your evaporation needs. The crucibles shown in this section are designed to fit into our basket heaters and shielded crucible heaters. Custom sizes are available upon request. We also offer liners for electron beam systems.

CRUCIBLES



CRUC TYPE C1 C1 C1 C1 C1 C1	CIBLE MATERIAL AO Alumina Oxide Q Quartz BN Boron Nitride* BNC Boron Nitride Composite*	1/2 in.	0. D.→	Use with B8A Basket and with CH-1, CH-10, CH-11, ME-19 Heaters and ME18A Basket Wall thickness .040 Tapered
CRUC TYPE C2	CIBLE MATERIAL Q Quartz	.850 in.	0 in.→ .D.	Use with B-9 Basket Wall thickness .050 Tapered
CRUC TYPE C3	CIBLE MATERIAL Q Quartz	3/8 in.	5 in	Wall thickness .070
CRUC <u>TYPE</u> C4 C4 C4 C4 C4	CIBLE MATERIAL Ta Tantalum Mo Molybdenum C Carbon		0. 0.D.→	Wall thickness .090
	CIBLE <u>MATERIAL</u> AO Alumina Oxide Q Quartz BN Boron Nitride* BNC Boron Nitride Composite* h CH-5, CH-12 and CH-13 Heaters h B10 Basket. Wall thickness .060. Ta	$\begin{array}{c} \leftarrow 1 \text{ in. } 0.D. \rightarrow \\ \hline \\ 1 \text{ in.} \\ \hline \\ \leftarrow 0.D. \end{array} \end{array}$	CRUCIBLE TYPE C5-BNC-CL	Outer View Inner View Cool Lip Crucible Straight Wall Wall Thickness .070 Use with CH-5 Only
CRUC TYPE C6 C6	CIBLE MATERIAL AO Alumina Oxide Q Quartz	1-1/2 in.	Jse with CH-6 a Heater and with Nall thickness .(Fapered	B11 Basket



CRUCIBLES

CRUCIBLE

- TYPE MATERIAL
- C9 AO Alumina Oxide
- C9 Q Quartz C9
- **BN Boron Nitride***
- C9 **BNC Boron Nitride**
- Composite*
- C9 Ta Tantalum
- C9 Mo Molybdenum
- C9 C Carbon



Use with CH-1, CH-10, CH-11 and ME-19 Heaters B8B and ME18B Baskets. Wall thickness .040. Straight Wall

CRUCIBLE

TYPE



Cool Lip Crucible

Straight Wall Wall Thickness .048 Use with CH-1 and ME-19

Use with CH-7 Heater **CRUCIBLE** -1/2 in.-TYPE MATERIAL Susceptor Type C7 **BN Boron Nitride*** 1/4 in. I.D. C7 C Carbon 1 in C7 Q Quartz C7 Ta Tantalum C7 Mo Molybdenum **←**3/8in.→ Use with CH-9 and **CRUCIBLE** 3/8 in. **ME-20 Heaters** TYPE MATERIAL C10 **BN Boron Nitride*** Susceptor Type C10 C Carbon 5/32 in. I.D. 1/2 in. C10 Q Quartz C10 Ta Tantalum C10 Mo Molybdenum **←**1/4 in.→ 5/8 in Use with CH-8 Heater **CRUCIBLE** TYPE MATERIAL Susceptor Type C8 **BN Boron Nitride*** 3/8 in. I.D. C8 C Carbon C8 Q Quartz C8 Ta Tantalum 1-1/2 in. C8 Mo Molybdenum -1/2 in.→

***BORON NITRIDES**

Boron Nitride is similar to graphite in crystal structure. It is an excellent dielectric over a wide range of temperatures. It is not attacked by many materials used for thin film fabrication. All Boron Nitride crucibles should be slowly heated and thoroughly outgassed before use. Custom Boron Nitride, Carbon, Tantalum and Molybdenum crucibles on request.

HEAT SHIELDED CRUCIBLE HEATERS (TO 1800°C)



Shielded Crucible Heaters provide uniform heating to the installed crucible and allow very high rates, as well as high temperatures, up to 1800°C, to be achieved. Due to the rigid construction, heater and crucible life is extended. The thermal shields protect your vacuum components by reducing the radiant heat that your system is exposed to. Custom sizes are available on request. Please contact our technical staff if you would like more information about these products.

TYPE

CH-5

TYPE

CH-6

TYPE

CH-7

TYPE

CH-8

CRUCIBLE HEATER







CRUCIBLE HEATER

<u>TYPE</u> CH-9

Use with C10 Crucible



Susceptor Type

Horizontal Leads

Crucible size 1/4 in. x 1/2 in.



CRUCIBLE HEATER

<u>TYPE</u> CH-11

Use with C1 and C9 Crucibles



Vertical Leads

Crucible size 1/2 in. x 1/2 in.



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HEAT SHIELDED CRUCIBLE HEATERS (TO 1800°C)



CRUCIBLE HEATER

TYPE CH-13

Use with C5 Crucible



Vertical Leads

Crucible size 1 in. x 1 in.



CRUCIBLE HEATER

<u>TYPE</u> ME-19

Use with C1 and C9 Crucibles



Crucible size 1/2 in. x 1/2 in.

CRUCIBLE HEATER

<u>TYPE</u> ME-20

Use with C10 Crucible



Susceptor Type

Crucible size 1/4 in. x 1/2 in.



BOAT SOURCES



Evaporation boats are capable of depositing a wide variety of materials. The R.D. Mathis Company offers an extensive selection of standard tungsten, tantalum and molybdenum boats, as well as, custom fabrication to meet your specific evaporation needs. All of our evaporation boats are made in our factory, using the highest quality materials and processes. Our boats are available in a variety of materials and thicknesses. If you need help in selecting the right boat for your process, or need a custom boat, please give our technical staff a call.

TUNGSTEN - TANTALUM -**MOLYBDENUM**



TUNGSTEN WIRE MIXTURE WWMIX

TYPE MATERIAL WWMIX-10Z WWMIX-1LB



We developed our tungsten wire mixture to help with controlling the migration and corrosiveness of many materials.

11/8 in

1/8 in. deep

31/2 in.

1/8 in. deep

31/2 in

1/8 in. deep

5/8 in.

- · Aluminum, for example, will wet to the tungsten clippings, giving aluminum more surface area within the evaporation area of the boat.
- The wire mixture acts as a sponge, retaining molten material in the boat.
- These act as sacrificial clippings against the corrosiveness of many materials. Sprinkle the clippings in as an additive with your evaporation pellets or wire.

3/4 in.

1/2 in.

1/2 in

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S1	.005W	S1	.010Ta
S1	.010W	S1	.005Mo
S1	.015W	S1	.010Mo
S1	.005Ta		

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S2A	.005W	S2A	.010Ta
S2A	.010W	S2A	.005Mo
S2A	.015W	S2A	.010Mo
S2A	.005Ta		

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S2B	.005W	S2B	.010Ta
S2B	.010W	S2B	.005Mo
S2B	.015W	S2B	.010Mo
S2B	.005Ta		

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S3	.005W	S3	.010Ta
S3	.010W	S3	.005Mo
S3	.015W	S3	.010Mo
S3	.005Ta		

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S4	.005W	S4	.010Ta
S4	.010W	S4	.005Mo
S4	.015W	S4	.010Mo
S4	.005Ta		

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S5	.005W	S5	.005Mo
S5	.005Ta	S5	.010Mo
S5	.010Ta		

Ta = Tantalum

Mo = Molybdenum









BOAT SOURCES

BOAT SOURCE

BOAT SOURCE

.005W

.010W

.005Ta

.010Ta

TYPE MATERIAL

S7

S7

S7

S7

TYPE	MATERIAL	TYPE	MATERIAL
S6	.005W	S6	.005Mo
S6	.010W	S6	.010Mo
S6	.005Ta		
S6	.010Ta		

TYPE MATERIAL

.005Mo

.010Mo

S7

S7





BOAT SOURCE

BOAT SOURCE

TYPE MATERIAL

S8B .005W

S8B .010W

S8B .015W

S8B .005Ta

TYPE	MATERIAL	TYPE	MATERIAL
S8A	.005W	S8A	.010Ta
S8A	.010W	S8A	.005Mo
S8A	.015W	S8A	.010Mo
S8A	.005Ta		

TYPE MATERIAL S8B .010Ta S8B .005Mo S8B .010Mo 3 16 in. deep 5/8 in. dia. X



S8 Isolated Hot Zone Boat (Dimple Type)

1/2 in.

S8 Isolated Hot

Zone Boat



TUNGSTEN – TANTALUM – MOLYBDENUM



BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S9A	.005W	S9A	.010Ta
S9A	.010W	S9A	.005Mo
S9A	.015W	S9A	.010Mo
S9A	.005Ta		



BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S9B	.005W	S9B	.010Ta
S9B	.010W	S9B	.005Mo
S9B	.015W	S9B	.010Mo
S9B	.005Ta		



BOAT SOURCE

 TYPE
 MATERIAL

 S9C
 .010W

 S9C
 .010Ta

 S9C
 .015Ta

 S9C
 .010Mo

 S9C
 .015Mo

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S9D	.010W	S9D	.010Mo
S9D	.010Ta	S9D	.015Mo
S9D	.015Ta		
S9D	.025Ta		





BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S9E	.010W	S9E	.010Mo
S9E	.010Ta	S9E	.015Mo
S9E	.015Ta		
S9E	.025Ta		



21/8 in.

| 1/2 in. dia.

BOAT SOURCE

TYPE MATERIAL

S9F .010W

S9F .010Ta

S9F .015Ta S9F .025Ta S9F .010Mo S9F .015Mo





BOAT SOURCES

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S10	.005W	S10	.005Mo
S10	.010W	S10	.010Mo
S10	.005Ta		
S10	.010Ta		

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S11	.005W	S11	.005Mo
S11	.010W	S11	.010Mo
S11	.005Ta		
S11	.010Ta		





BOAT SOURCE

 TYPE
 MATERIAL

 S12A
 .005Ta

 S12A
 .010Ta

 S12A
 .005Mo

 S12A
 .010Mo

BOAT SOURCE

 TYPE
 MATERIAL

 S12B
 .005Ta

 S12B
 .010Ta

 S12B
 .005Mo

 S12B
 .010Mo







BOAT SOURCE

TYPE	MATERIAL
S13	.005W
S13	.005Ta
S13	.010Ta
S13	.005Mo
S13	.010Mo

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S14	.005W	S14	.010Ta
S14	.010W	S14	.005Mo
S14	.015W	S14	.010Mo
S14	.005Ta		

TUNGSTEN – TANTALUM – MOLYBDENUM







BOAT SOURCES

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S21	.005W	S21	.005Mo
S21	.010W	S21	.010Mo
S21	.005Ta		
S21	.010Ta		



BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S22	.005W	S22	.005Mo
S22	.010W	S22	.010Mo
S22	.005Ta		
S22	.010Ta		



BOAT SOURCE

 TYPE
 MATERIAL

 S23
 .010W

 S23
 .010Ta

 S23
 .010Mo



BOAT SOURCE

 TYPE
 MATERIAL

 S24
 .005W

 S24
 .010W

 S24
 .005Ta

 S24
 .010Ta

 S24
 .005Mo

 S24
 .005Mo

 S24
 .010Mo

BOAT SOURCE

TYPE MATERIAL

S25 .010W

S25 .010Ta S25 .010Mo





A in. 1/2 in. 1/4" hole 2 pieces (top and bottom)

BOAT SOURCE

 TYPE
 MATERIAL

 S26
 .010W

 S26
 .010Ta

 S26
 .010Mo

TUNGSTEN – TANTALUM – MOLYBDENUM



BOAT SOURCE

 TYPE
 MATERIAL

 S33
 .005W

 S33
 .005Ta

 S33
 .005Mo



Insert fits between top and bottom of S25 & S26 Covered Boat Sources providing additional baffling, reducing spitting.

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S27	.005W	S27	.005Mo
S27	.010W	S27	.010Mo
S27	.005Ta		
S27	.010Ta		



BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S28	.005W	S28	.005Mo
S28	.010W	S28	.010Mo
S28	.005Ta		
S28	.010Ta		



DEEP CUP BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S29	.005W	S29	.015Ta
S29	.010W	S29	.005Mo
S29	.005Ta	S29	.010Mo
S29	.010Ta		



WRAPPED/COVERED BOAT SOURCE

 TYPE
 MATERIAL

 S30A
 .005W

 S30A
 .010W

 S30A
 .005Ta

 S30A
 .010Ta



ELONGATED DIMPLE BOAT

TYPE	MATERIAL	TYPE	MATERIAL
S31A	.005W	S31A	.015Ta
S31A	.010W	S31A	.005Mo
S31A	.015W	S31A	.010Mo
S31A	.005Ta	S31A	.015Mo
S31A	.010Ta		





BOAT SOURCES



TUNGSTEN – TANTALUM – MOLYBDENUM



BOAT SOURCE 9/16 in. 2 TYPE MATERIAL S39 .005Ta S39 .010Ta S39 .005Mo 3/16 in. deep S39 .010Mo 3/8 in. dia. **BOAT SOURCE** 3 |4 in. TYPE MATERIAL 31/2 in S40 .005W S40 .005Ta S40 .010Ta S40 .005Mo 3/16 in. deep S40 .010Mo 1/2 in. dia. **BOAT SOURCE** Tin. TYPE MATERIAL TYPE MATERIAL in S42 .005W S42 .015Ta 1/4 in. S42 .010W S42 .010Mo S42 .015W S42 .015Mo S42 .010Ta 1/4 in. deep 3/4 in. dia. **BOAT SOURCE** 1/4 in-TYPE MATERIAL TYPE MATERIAL S43 .005W S43 .015Ta S43 .010W S43 .010Mo 1/4 in. S43 .015W S43 .015Mo S43 .010Ta

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S44	.005W	S44	.015Ta
S44	.010W	S44	.005Mo
S44	.015W	S44	.010Mo
S44	.005Ta	S44	.015Mo
S44	.010Ta		



1/4 in. deep 1 in. dia.

BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S45	.005W	S45	.015Ta
S45	.010W	S45	.005Mo
S45	.015W	S45	.010Mo
S45	.005Ta	S45	.015Mo
S45	.010Ta		





BOAT SOURCES

RD MATHIS COMPANY

BOAT SOURCE



BOAT SOURCE



BOAT SOURCE



BOAT SOURCE



BOAT SOURCE



BOAT SOURCE



BOAT SOURCE



BOAT SOURCE



TUNGSTEN – TANTALUM – MOLYBDENUM





BASIC PART NUMBER	BL	BW	H	0L	W	LL	VOL	MATERIAL	
FB1	1.88	.75	.73	4.5	2.13	.75	17CC		
FB2	1.88	1.3	.47	4.34	2.13	.75	19CC	AVAILABLE IN .005, .010, & .015 Mo & Ta	
FB3	3.75	1.0	.50	6.16	2.13	.82	31CC		
FB4	3.75	.75	.75	6.16	2.13	.75	35CC	TUNGSTEN ON REQUEST	
AVAILABLE ON REQUEST: AL ₂ O ₃ COATED INSIDE OR AL ₂ O ₃ BARRIER TYPE									



BASIC PART NUMBER	BL	BW	Н	OL	W	LL	VOL	MATERIAL	
FB10	.66	.45	.43	1.42	1.25	.38	2CC	AVAILABLE IN	
FB11	1.25	.38	.31	2.56	1.00	.56	3CC	.005, .010, & .015 Mo & Ta	
FB12	1.56	.50	.31	2.94	1.13	.69	4CC	TUNGSTEN ON REQUEST	
AVAILABLE ON REQUEST: AL ₂ O ₃ COATED INSIDE OR AL ₂ O ₃ BARRIER TYPE									







Alumina (Al_2O_3) coated evaporation sources have been developed to replace alumina crucibles for some specific applications. The advantages of this type of source is good heat transfer and the inertness of alumina with most metals. Also, the evaporant does not wet the alumina, resulting in no resistant change of the boat when the evaporant melts. Due to the non wetting characteristics of alumina, the evaporant forms a sphere when melted resulting in a point source.

This type of source will give long life compared to the non protected sources. Coated sources will require from thirty to fifty percent more power to effect an evaporation due to the difference in heat conduction. The alumina is semi-conductor grade and is applied to the boat by a plasma spray technique. Temperatures of 1850°C should be avoided and when an evaporation is effected the power should be reduced slightly to avoid over heating.

ALUMINA COATED EVAPORATION SOURCES



EVAPORATION SOURCE

Alumina Coated Tungsten Baskets

Part Number	Wire	"A"	Inside	"B"	"C"	Volts	Amps	Watts	Temp
	Dia.	Top I.D.	Depth	OAL	Height	VUILS			
RDM-WBA0-1	.020"	.150"	.225"	4"	.375"	5.70	11	63	1475°C
RDM-WBA0-2	.040"	.375"	.350"	4"	.500"	6.20	40	248	1475°C
RDM-WBA0-3	.040"	.420"	.425"	4"	.575"	6.90	39	272	1475°C
RDM-WBA0-4	.040"	.790"	.725"	4"	.875"	13.00	33	429	1475°C
RDM-WBA0-5	.050"	.500"	.775"	4"	.925"	7.00	50	350	1475°C
RDM-WBA0-6	.050"	.900"	.975"	4"	1.125"	15.80	49	768	1475°C



Dash Numbers are in order of size (height)

EVAPORATION SOURCE

S1-AO-MO

S1-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

EVAPORATION SOURCE

S2B-AO-MO

S2B-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

EVAPORATION SOURCE

S3-AO-MO

S3-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

EVAPORATION SOURCE

S8C-AO-MO

S8C-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat











EVAPORATION SOURCE

S9A-AO-MO

S9A-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat



EVAPORATION SOURCE

S9B-AO-MO

S9B-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat



EVAPORATION SOURCE

S9C-AO-MO

S9C-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

4 in. 3/16" deep 5/8" in dia.

EVAPORATION SOURCE

S9F-AO-MO

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat



EVAPORATION SOURCE

S21-AO-MO S21-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat



ALUMINA COATED EVAPORATION SOURCES



EVAPORATION SOURCE

S29-AO-MO

S29-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

4 in. 1_{3/16} in. 1/4" deep 1 in. dia.

EVAPORATION SOURCE

S35A-AO-MO

S35A-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat



31/4 10

3/32 in. deep

1/2 in-

EVAPORATION SOURCE

S36-AO-MO

S36-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

EVAPORATION SOURCE

S37-AO-MO

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat



EVAPORATION SOURCE

S38A-AO-MO

S38A-AO-W

0.005 Al₂O₃ Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat





TUNGSTEN & MOLYBDENUM BOATS WITH ALUMINA BARRIERS

This type of source has been designed to give the benefit of a refractory metal boat and a ceramic barrier. The exposed metal area in the bottom of the boat allows the evaporant to be in good thermal contact with the source. The alumina barrier will inhibit the evaporant from creeping toward the heat sink or from wetting the entire boat.


ALUMINA COATED EVAPORATION SOURCES







BOX SOURCES



This section includes Special Tantalum Boats, Folded Baffled Box Sources and Shielded Baffled Box Sources. Special tantalum boats have welded corners and offer the benefits of long life along with covered evaporation areas to help reduce spitting and contain volatile materials. These are available in a variety of sizes and offer baffling in some cases. Custom sizes are easily made and available on request. Also shown are Folded Baffled Box sources, available in Molybdenum and Tantalum, and offer exceptional baffling, without heat shielding. These are available in varying capacities as standard items, as well as custom sizes on request. The last section includes Shielded Baffled Box Sources that are ideal for SiO, ZnS and other subliming materials.

SPECIAL TANTALUM BOATS











FOLDED BAFFLED BOX SOURCE



BASIC PART NUMBER	BL	W	H	0L	Р	VOL
SB-7	1.75	1	.75	3.5	0.06 (60 HOLES) 4 X 15 ROWS	21CC
SB-8	1.75	1.5	1	3.5	0.06 (75 HOLES) 5 X 15 ROWS	43CC
SB-9	3.0	1.38	.75	4.75	0.06 (115 HOLES) 5 X 23 ROWS	50CC
SB-10	2.75	2	1.25	4	0.12 (65 HOLES) 5 X 13 ROWS	112CC

* = SINGLE HOLE SIZES AVAILABLE ON REQUEST

DIMENSIONS IN INCHES

EXAMPLE: SB-10-C010 Ta-A0, MODIFIED, 3/4 DIA. HOLE IN CENTER
BASIC PART NUMBER / / / /
PART (COVER, BAFFLE, BOX) / / /
MATERIAL THICKNESS & TYPE/ /
USE ONLY FOR AI ₂ O ₃ COATED PARTS — /
LIST ANY MODIFICATIONS



BOX SOURCES BAFFLED BOX SILICON MONOXIDE SOURCE 3/8 in

3.5 GRAM





BAFFLED BOX SILICON MONOXIDE SOURCE 5/8 in. **10 GRAM** 31 4 10



BAFFLED BOX SILICON MONOXIDE SOURCE 1/2 in. dia **40 GRAM** 3 4 in. 41/2 in

"BAFFLED BOX" SILICON MONOXIDE SOURCES

The R.D. Mathis Company, "Baffled Box" Silicon Monoxide Source has proven to be an extremely successful method of depositing Silicon Monoxide.

Source material is positioned in the boat in two separate cavities, when heated it follows an indirect path through a series of baffles and then out the vertical chimney. The substrate cannot see the bulk source material at any time, this, essentially, eliminates any chance of spitting and streaming, which causes pinholes.

A paper describing the techniques of Silicon Monoxide deposition and the results of capacitor and resistor manufacturing utilizing the "Baffled Box" Source will be sent upon request...ask for "Silicon Monoxide Evaporation with "Multi-baffled Box Source" by Earl Olson of the Halex Corp. and R.D. Mathis.



Additional sizes are available upon request.

NEW SILICON MONOXIDE SOURCES (SO SERIES)



NEW SILICON MONOXIDE SOURCES SO SERIES

This new silicon monoxide source design is an improved model of our very sucessful SM series. It incorporates the same type of baffling and shielding as the SM sources, insuring an indirect path from source material to substrate.

The new SO Series silicon monoxide source offers the following features: Longer life, eliminates leakage, loading without removal from system and "completely sealed" one unit construction.





NEW SILICON MONOXIDE SOURCES SO SERIES



A technical bulletin is available upon request - "Silicon Monoxide - Properties and Evaporation Techniques" by R.D. Mathis

(Larger SO Series Sources available on request)



DOUBLE SHIELDED SiO / ZnS EVAPORATION SOURCE



BASIC PART NUMBER	LH	BL	W	H	OL	LW	VOL	MATERIAL
S0-32	1 1/4"	2.88	1.80	1.79	4.0	1.0	20 cc	Ta – Heater & Fill Hole Caps
S0-34	2"	2.88	1.80	2.42	4.0	1.0	40 cc	Nb – Lower Heat Shields
S0-36	2"	2.88	2.30	2.42	4.0	1.5	60 cc	Mo – Upper Heat Shields
S0-38	3"	2.88	2.30	3.42	4.0	1.5	90 cc	
AVAILABLE ON REQUEST: DOWN OR SIDE EVAPORATION SOURCE								





HIGH VOLUME SiO/ZnS SOURCES



PART NUMBER	SL	W	SD	LW	OL	Ø	VOL*
S0-100	5.875"	3.250"	2.000"	0.750"	7.625"	0.750"	100 cc
S0-150	5.875"	3.500"	2.250"	0.750"	7.625"	0.750"	150 cc
S0-200	5.875"	3.750"	2.500"	1.500"	8.125"	0.750"	200 cc
S0-250	5.875"	4.250"	3.000"	2.250"	7.250"	0.750"	250 cc
S0-300	5.875"	4.250"	3.000"	1.000"	8.125"	0.750"	300 cc
S0-500	8.625"	4.250"	3.000"	2.250"	11.000"	0.750"	500 cc
S0-800	8.625"	6.000"	4.800"	2.000"	10.150"	1.000"	800 cc
S0-1000	7.875"	6.000"	4.800"	2.000"	11.000"	1.000"	1000 cc
S0-1500	8.250"	6.375"	5.188"	2.000"	12.000"	1.000"	1500 cc
S0-2000	8.375"	7.188"	5.938"	2.500"	11.500"	1.000"	2000 cc



*Volumes shown are maximums. Recommended usage is 50% of volumes indicated

MICRO ELECTRONIC SOURCES





Our Micro-Electronic sources represent a full line of smaller size sources that are similar to the standard size sources in our catalog. The overall length on these sources is slightly less than 2 inches, in most cases. The smaller sources are ideal for lower power systems or processes that require small amounts of evaporants. Custom sizes and modifications of these sources are available on request.



MICRO ELECTRONIC SOURCES

MATERIAL TYPE MATERIAL TYPE Silicon Monoxide 9/32 in ME7- .005W ME1 Tantalum and Cadmium Sulfide Source. ME7- .005Ta 17/8 in. This source 5/8 in. ME7- .005Mo 1/16 in. deep is similar to the 3/16 in dia. SM 10 Baffled Box. The capacity is TYPE MATERIAL 1/2 in. approximately V2 in ME8- .005W 2 grams. ME8- .005Ta ME8- .005Mo 1/8 in. deep 7/16 in dia 129 AMPS .7 VOLTS 95 WATTS TYPE MATERIAL N11 3/4 in. ME9- .005W NW ME9- .005Ta **Radiation Shields** Si0 2000 ME9- .005Mo 1/8 1 TYPE MATERIAL ME 2 ME 2A ME 2B 1/4 in. ME10- .005Ta (.005 Ta) Cover Cover (.005 Ta) (.005 Ta) 1/8 TYPE MATERIAL 1 7/8 in. ME11- .030W ME11- 3x.025W 6 Coils 3/16 in. I.D. TYPE MATERIAL 1 7/8 in. TYPE MATERIAL 1 in. ME3- .005W ME12- .030W ME3- .005Ta ME12- 3x.025W ME3- .005Mo 4 Coils 3/16 in. I.D. 1/8 in. deep TYPE MATERIAL TYPE MATERIAL 1 7/8 in. 1/2 in ME4- .005W ME13A- .030W - 1/4 in. ME4- .005Ta ME13A- 3x.025W 1/4 in. ME4- .005Mo 1/8 in. deep 7/16 in dia. TYPE MATERIAL TYPE MATERIAL 1 7/8 in. ME5- .005W ME13B- .030W 1 in ME5- .005Ta ME13B- 3x.025W 1/4 in 1/16 in. deep ME5- .005Mo 3/16 in dia. MATERIAL TYPE TYPE MATERIAL 1 7/8 in ME6A- .005W ME13C- .030W ME6A- .005Ta ME13C- 3x.025W 3/8 in. ME6A- .005Mo 3/32 in deer 7/16 in dia TYPE MATERIAL MATERIAL TYPE 1 7/8 in. 1/2 in. ME6B- .005W ME14- .030W ME6B- .005Ta ME14- .040W 3/8 in ME6B- .005Mo 1/8 in. deep -1/2 in.-) 7/16 in dia

TUNGSTEN – TANTALUM – MOLYBDENUM







R.D. MATHIS COMPANY

TYPE	<u>SIZE</u>
TM1	2 in. x 3 in.
TM1	2 in. x 4 in.
TM1	3 in. x 4 in.
TM1	4 in. x 4 in.
TM1	3 in. x 6 in.
TM-2	Linear

Tungsten screen material available without frame in custom lengths x 12 inches wide. Part No. TM-2



R.D. Mathis Company specializes in the quality fabrication of Hi-Vacuum Evaporation Sources and Evaporation Materials. Our refractory metal facilities are completely flexible... mass production or small custom orders are produced with equal ease and attention to detail, customer specifications are rigidly adhered to. Engineering consultation is available to solve those difficult "source" problems.

CUSTOM ORDER INFORMATION



A – Overall length

D – No. of coils E – Material Continuous coils are available with I.D. diameters 1/4 in., 3/8 in. and 1/2 in.

B - Coil lengthC - I.D. of coil

For a prompt quotation on any special source...in either custom or production quantities...**please send us a sketch showing type of material, size and dimensions.**

MATERIAL FOR RESALE

As a service to our customers, R.D. Mathis Company has available small quantity orders of the following material.

 WIRE

 .001 through .020W

 3 x .025W

 3 x .030W

 4 x .030W

 3 x .040W

 .040W

 .060W

 P8 - 3 x .025W Loose Lay

 P8 - 3 x .030W Loose Lay

<u>SHEET</u> .005W, Ta, Mo .010W, Ta, Mo, Nb .015W, Ta, Mo .020W, Ta TUNGSTEN MESH TM2 12" wide x custom length, wire size .001" <u>ROD</u> .070W .080W .100W .125W (562) 426-7049 • (562) 595-0907 fax • www.rdmathis.com



NOTES

RDM

Your Best Choice For Quality Hi-Vacuum Evaporation Sources and Materials

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