# R.D. Mathis Company Vacuum Evaporation Sources Catalog



(562) 426-7049 • (562) 595-0907 fax • www.rdmathis.com P.O. Box 92916 • Long Beach, CA 90809-2916



The R.D. Mathis Company continues to supply the thin film Industry with quality vacuum evaporation sources as we have since 1963. Since then we have provided innovative and creative solutions to research and development laboratories, university projects and production facilities that have allowed many pioneering thermal evaporation processes to be attempted and completed successfully.

This experience has been incorporated into our wide selection of proven evaporation sources offered in our catalog as well as the modified and custom products we produce everyday in our state of the art manufacturing facility.

Our flexible tooling and highly skilled work force allow us to produce unique one of a kind sources as well as high-volume production quantities with equal ease. All of our refractory materials are high purity, high quality and are processed using specific R.D. Mathis Company requirements. Every source we produce is of the highest quality in the industry and represents value, innovation, reliability and integrity – the cornerstones of our business philosophy.

> Along with every source comes our commitment to provide you with the best service possible. Our staff stands ready to provide you with engineering consultation to help determine the right source for you at the best value to make your coating process a success.

We hope your experience with R.D. Mathis Company is nothing short of exceptional. We look forward to serving you for years to come.

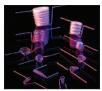
- R.D. Mathis Company



## OUR PRODUCTS



FILAMENTS ......Pages 1 – 6 Chrome plated tungsten rods, tungsten filaments, tungsten rod sources, point sources, loop sources and spiral heater filaments.



BASKETS & BASKET HEATERS ......Pages 7 – 10 Single and multi-strand tungsten baskets for direct material evaporation and stranded tungsten basket heaters for crucible heating and evaporation.



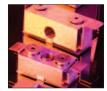
Crucibles made from alumina, boron nitride, boron nitride composite, graphite, molybdenum, guartz, tantalum, double shielded and single shielded crucible heaters.



**BOAT SOURCES** ......Pages 17 – 28 Tungsten, tantalum and molybdenum boat sources, covered boats and folded boats.



Alumina coated tungsten baskets, alumina coated tungsten and molybdenum boats and barrier style alumina coated boats.



**BOX SOURCES** Pages 35 – 43

Baffled box sources for SiO and ZnS, special welded tantalum boxes and covers, folded boxes, baffles and covers and high volume sources.



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A full selection of smaller sized sources that require lower power and low volume evaporations. Also includes information on tungsten mesh and screens.

## **ORDERING OPTIONS**

- Call in to speak with one of our sales staff at (562) 426-7049 Order online at: www.rdmathis.com – Mail your order to: R.D. Mathis Compa
- Fax your order to: (562) 595-0907
- Email your order to: orders@rdmathis.com
- International orders, send to: intlsales@rdmathis.com PO Box 92916, Long Beach, CA 90809

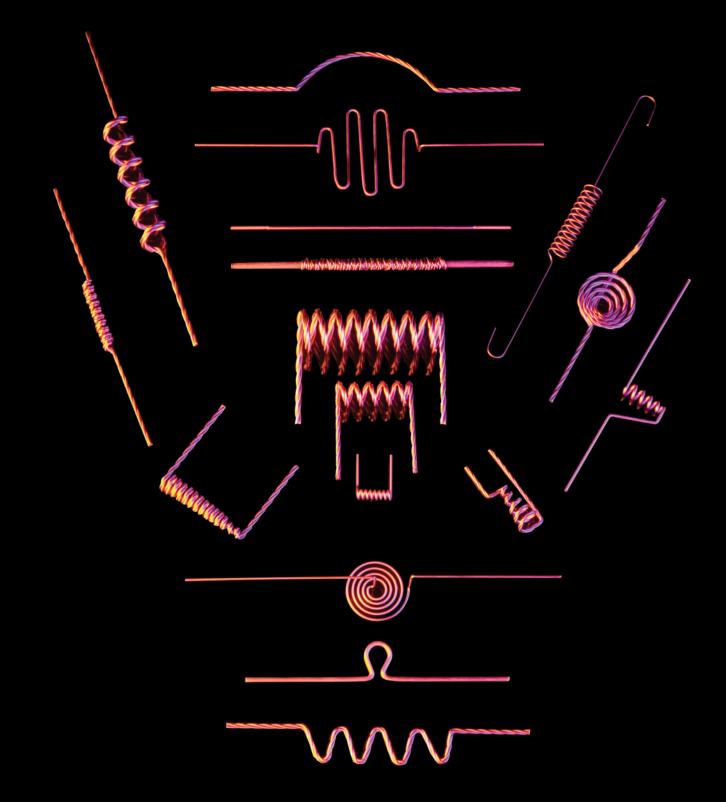
#### **R.D. MATHIS COMPANY**

Specialists in the quality fabrication of Hi-Vacuum Evaporation Sources. Our refractory metal facilities are completely flexible... mass production or small custom orders are produced with equal ease and attention to detail, customer specifications are rigidly adhered to. Engineering consultation is available to solve those difficult "source" problems.

R.D. Mathis Company





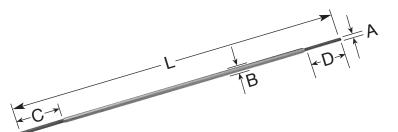


We offer an extensive selection of tungsten filaments, rod sources, point sources, baskets and heaters to fit most applications as well as custom fabrication. Our filaments are made in house using proven fabrication processes and materials, and are of the highest quality, reliability and consistency in the industry. The benefits of using our tungsten metalizing filaments include low cost, high rates with low power (limited capacity), repeatability and ease of use.



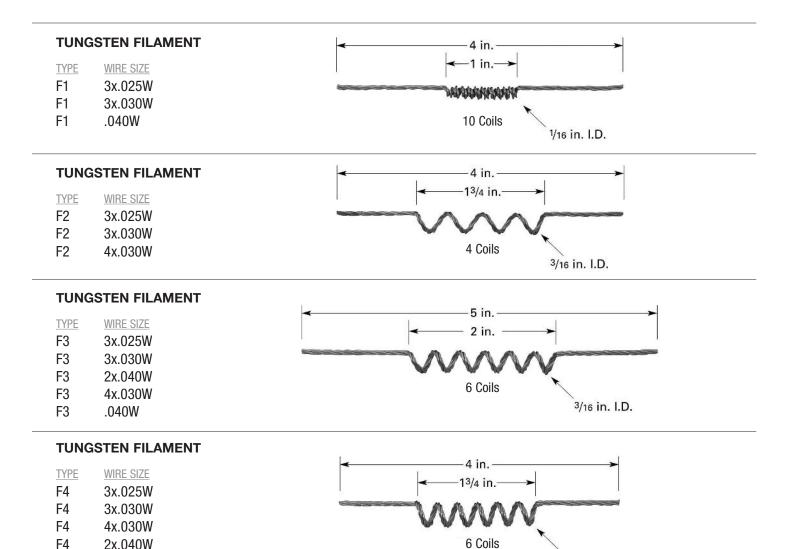
#### CHROME PLATED TUNGSTEN RODS

The R.D. Mathis Company chrome plated tungsten rods are used for thin films of chromium in the electronics and optics industry. The advantage over chrome chips are: good thermal efficiency; regulation of film thickness; and elimination of spalling.



The rods are offered in the below configuration as standards.

PART NUMBER	C&D	L	А	В
CRW-1	0.5	2	0.050	0.070
CRW-2	0.5	4	0.050	0.070
CRW-3	0.5	6	0.050	0.070



F4 2x.040W

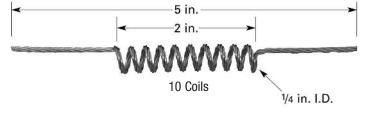
F4 .040W

1/4 in. I.D.



#### **TUNGSTEN FILAMENT**

TYPE	WIRE SIZE
F5	3x.025W
F5	3x.030W
F5	4x.030W
F5	2x.040W
F5	3x.040W
F5	.040W



5 in. 2 in.

8 Coils

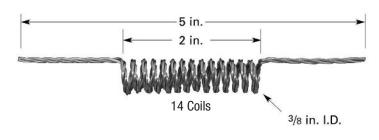
3/8 in. I.D.

#### TUNGSTEN FILAMENT

TYPE	WIRE SIZE
F6	3x.025W
F6	3x.030W
F6	4x.030W
F6	2x.040W
F6	3x.040W

#### TUNGSTEN FILAMENT

TYPE	WIRE SIZE
F7	3x.030W
F7	4x.030W
F7	2x.040W
F7	3x.040W



#### **TUNGSTEN FILAMENT**

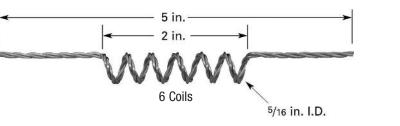
TYPE	WIRE SIZE
F8	3x.030W
F8	4x.030W
F8	2x.040W
F8	3x.040W

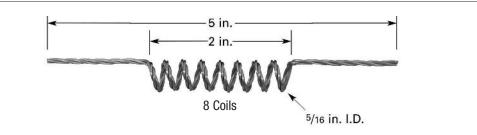
TYPE

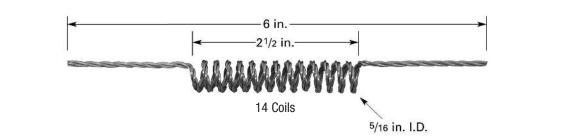
F9

F9 F9

F9







#### TUNGSTEN FILAMENT

**TUNGSTEN FILAMENT** 

WIRE SIZE 3x.030W

4x.030W

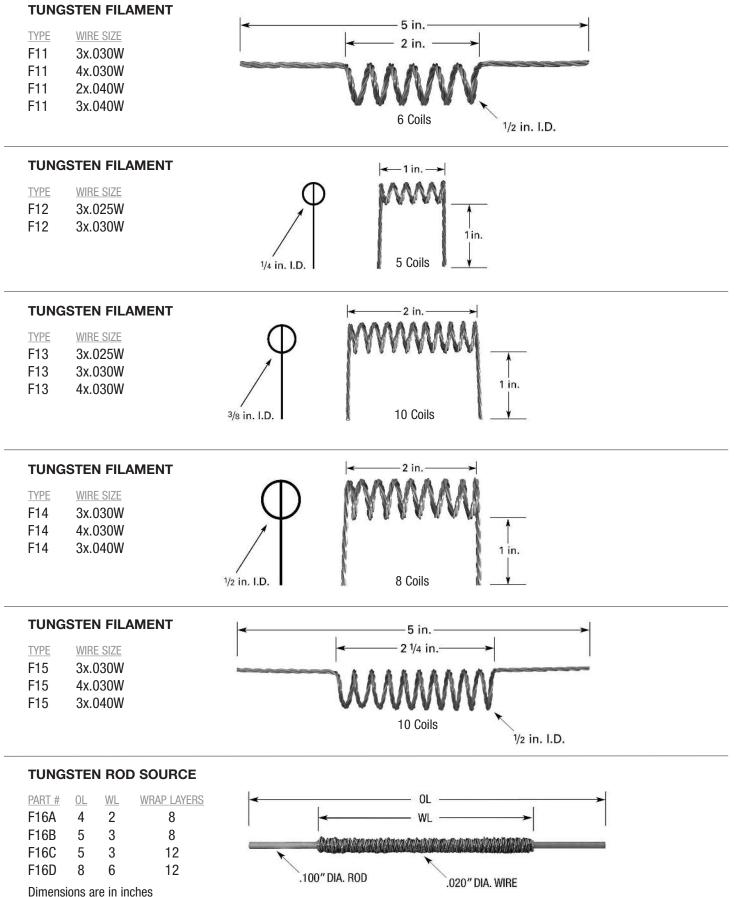
2x.040W

3x.040W

TYPE	WIRE SIZE
F10	3x.030W
F10	4x.030W
F10	2x.040W
F10	3x.040W

## TUNGSTEN FILAMENTS FOR VACUUM METALIZING







#### POINT SOURCE LOOP FILAMENT

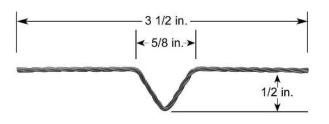
TYPE	WIRE SIZE	<b>≺</b> 5 in►
P1	3x.025W	<b>≺</b> 3 in►
P1	3x.030W	
P1	4x.030W	
P1	.060W	1/2 in.

#### POINT SOURCE LOOP FILAMENT

TYPE	WIRE SIZE	<b>≺</b> 4 1/2 in	
P2	3x.025W		
P2	3x.030W	< 2 in>	
P2	4x.030W		
P2	.060W		
ΓZ	.000	1/2	in

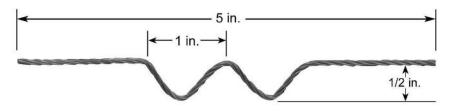
#### POINT SOURCE LOOP FILAMENT

TYPE	WIRE SIZE
P3	3x.025W
P3	3x.030W
P3	4x.030W
P3	.060W



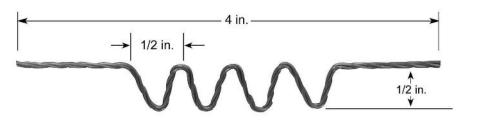
#### POINT SOURCE LOOP FILAMENT

TYPE	WIRE SIZE
P4	3x.025W
P4	3x.030W
P4	4x.030W
P4	.060W



#### POINT SOURCE LOOP FILAMENT

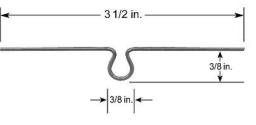
TYPE	WIRE SIZE
P5	3x.025W
P5	3x.030W
P5	4x.030W
P5	.040W
P5	.060W

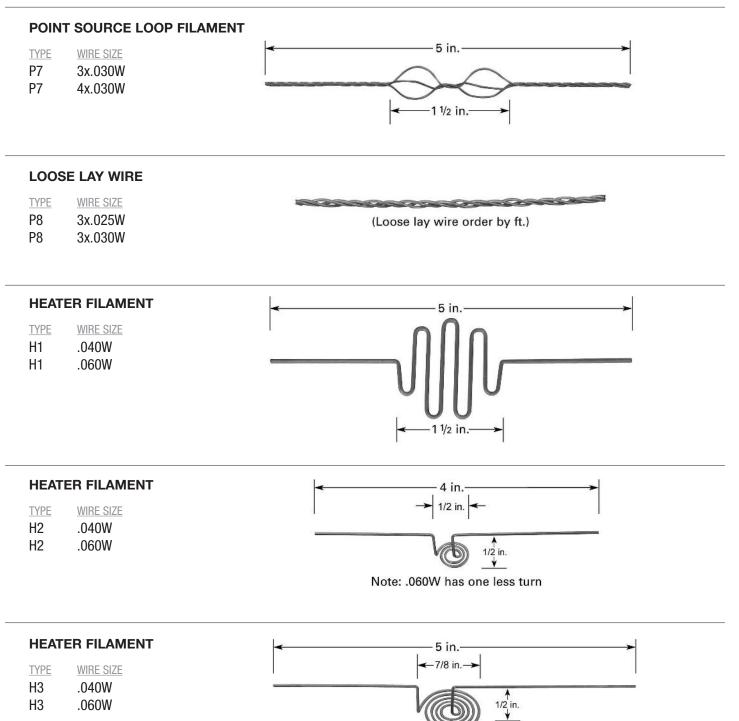




#### POINT SOURCE LOOP FILAMENT

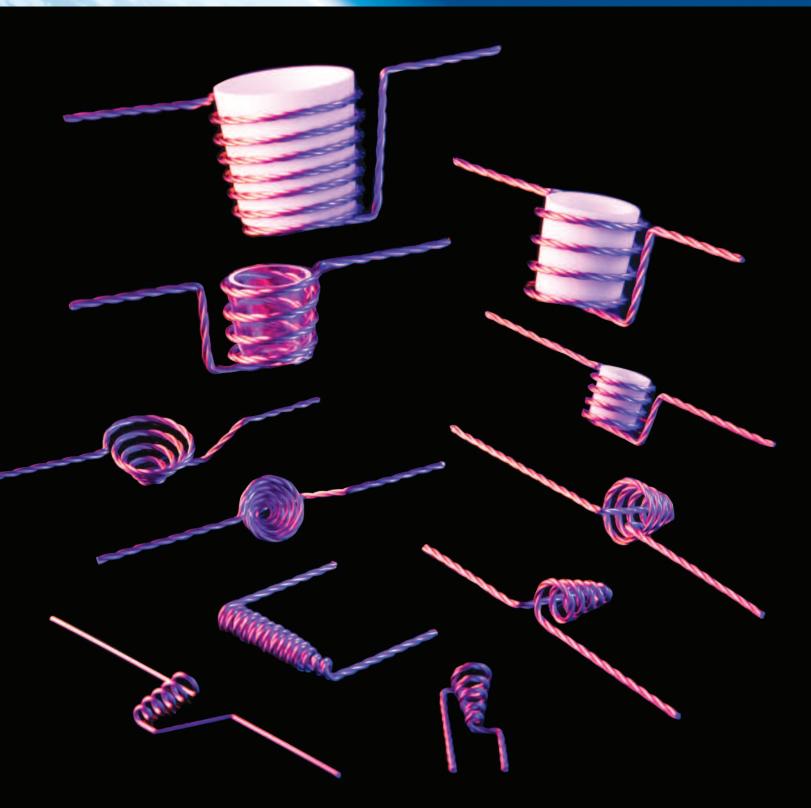
TYPE	WIRE SIZE
P6	3x.025W
P6	.040W
P6	.060W





Note: .060W has two less turns

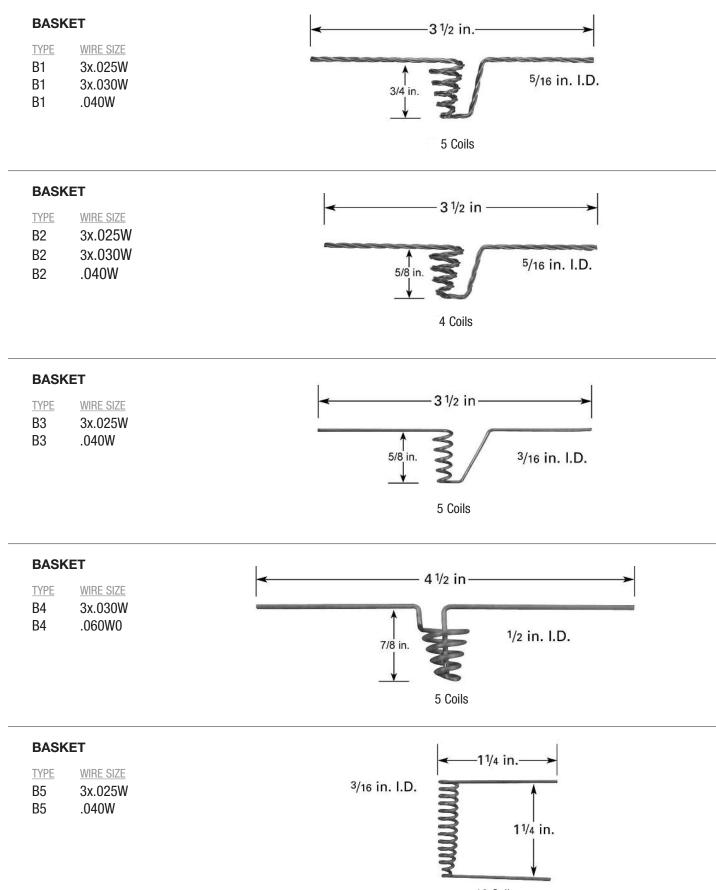




Baskets and basket heaters are made from the highest quality multi-strand or single strand tungsten wire. Our tungsten baskets are ideal for low cost, low volume coatings and require minimal power. Materials can be placed directly into baskets for evaporation. Basket heaters utilize a crucible and can be used for low and high volume coatings. Custom baskets are available.

## **BASKETS & BASKET HEATERS**

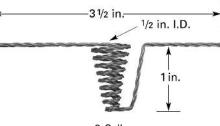






BASKETTYPEWIRE SIZEB63x.025WB6.040W	3 in. 3/16 in. I.D. 11/4 in. 13 Coils
BASKET	<b>≺</b> 3 in. ►
TYPEWIRE SIZEB73x.025WB7.040W	<sup>3/16</sup> in. l.D. 11/4 in. 13 Coils
BASKET	T T
TYPE         WIRE SIZE           B12A         3x.025W           B12A         3x.030W           B12A         .040W	4  Coils
BASKET	<b>4</b> 3 ½ in. <b>4</b>
TYPEWIRE SIZEB12B3x.025WB12B3x.030WB12B.040WB12B.060W	5 Coils
BASKET	1/4 in. l.D.
TYPE         WIRE SIZE           B13         3x.025W           B13         3x.030W           B13         .040W	11/4  in. $3/8  in.$ $5  Coils$
BASKET	<b>≺</b> 31/2 in.
TYPEWIRE SIZEB143x.030W	3 1/2 in. I.D.

B14 .060W



## **BASKETS & BASKET HEATERS**



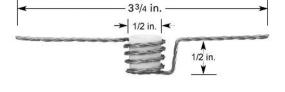
#### **BASKET HEATERS**

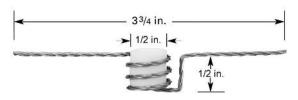
TYPE	WIRE SIZE
B8A	3x.025W
B8A	3x.030W

Use with C1 Crucible

#### **BASKET HEATERS**

WIRE SIZE TYPE 3x.025W B8B B8B 3x.030W





#### **BASKET HEATERS**

Use with C9 Crucible

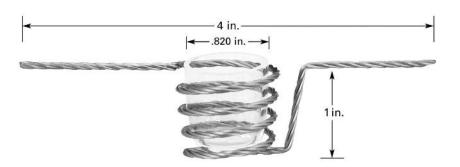
TYPE WIRE SIZE B9 3x.030W B9 4x.030W B9 3x.040W

Use with C2 Crucible

TYPE

B10

B10

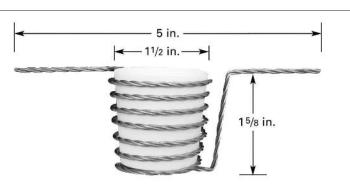


#### **BASKET HEATERS** 4 in. WIRE SIZE —1 in.—► 4x.030W 3x.040W 11/8 in. Use with C5 Crucible

#### **BASKET HEATERS**

TYPE WIRE SIZE B11 3x.040W

Use with C6 Crucible





The R.D. Mathis Company offers a wide variety of crucible sizes and materials for your evaporation needs. The crucibles shown in this section are designed to fit into our basket heaters and shielded crucible heaters. Custom sizes are available upon request. We also offer liners for electron beam systems.





CRUC TYPE C1 C1 C1 C1 C1 C1	CIBLE MATERIAL AO Alumina Oxide Q Quartz BN Boron Nitride* BNC Boron Nitride Composite*	$\begin{array}{c} \leftarrow .5 \text{ in. } 0.\text{D.} \rightarrow \\ \hline 1/2 \text{ in.} \\ \downarrow \\ \hline \\ \leftarrow .460 \text{ in.} \rightarrow \\ 0.\text{D.} \end{array}$	Use with B8A Basket and with CH-1, CH-10, CH-11, ME-19 Heaters and ME18A Basket Wall thickness .040 Tapered
CRUC	<b>CIBLE</b> <u>MATERIAL</u> Q Quartz	$ \begin{array}{c} \leftarrow .820 \text{ in.} \rightarrow \\ \hline 0.D. \rightarrow \\ \hline \\ .850 \text{ in.} \end{array} $	Use with B-9 Basket Wall thickness .050 Tapered
CRUC TYPE C3	CIBLE MATERIAL Q Quartz	3/8 in	Wall thickness .070
CRUC <sup>TYPE</sup> C4 C4 C4 C4 C4	CIBLE MATERIAL Ta Tantalum Mo Molybdenum C Carbon	$\overrightarrow{7/16 \text{ in.}}$	Wall thickness .090
CRUC TYPE C5 C5 C5 C5 C5	CIBLE <u>MATERIAL</u> AO Alumina Oxide Q Quartz BN Boron Nitride* BNC Boron Nitride Composite*	$\begin{array}{c} \leftarrow -1 \text{ in. } 0.D. \rightarrow \\ \hline \\ 1 \text{ in.} \\ \downarrow \\ \hline \\ \leftarrow -900 \text{ in.} \rightarrow \\ 0.D. \end{array}$	Use with CH-5, CH-12 and CH-13 Heaters and with B10 Basket Wall thickness .060 Tapered
CRUC TYPE C6 C6	<b>CIBLE</b> <u>MATERIAL</u> AO Alumina Oxide Q Quartz	1-1/2 in. ↓ 1.23 in. 0.0.	Use with CH-6 and CH-14 Heater and with B11 Basket Wall thickness .070 Tapered



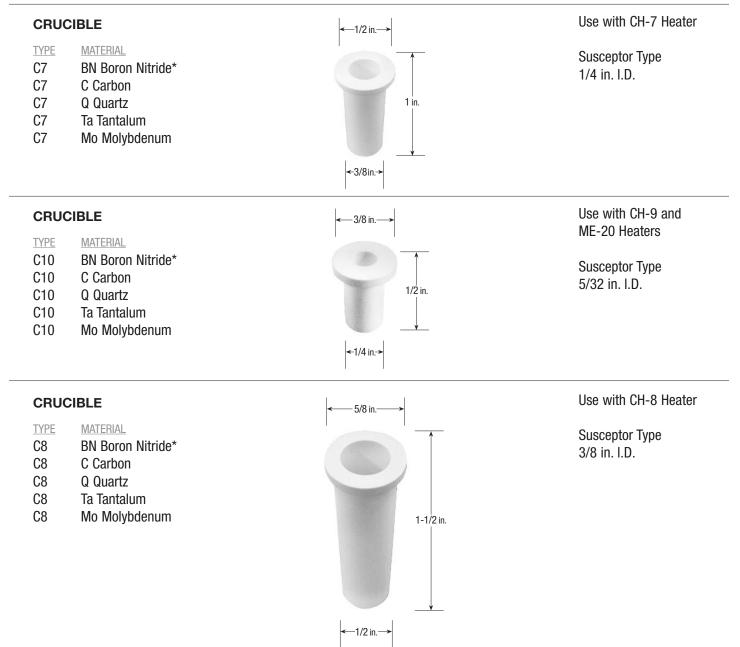
#### CRUCIBLE

TYPE	MATERIAL
-	-

- C9 AO Alumina Oxide C9 Q Quartz
- C9 BN Boron Nitride\*
- C9 BNC Boron Nitride Composite\*
- C9 Ta Tantalum
- C9 Mo Molybdenum
- C9 C Carbon

| √ 1/2 in.→ Use with CH-1, CH-10, CH-11 and ME-19 Heaters B8B and ME18B Baskets

Wall thickness .040 Straight Wall



#### **\*BORON NITRIDES**

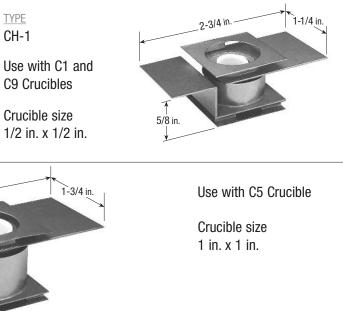
Boron Nitride is similar to graphite in crystal structure. It is an excellent dielectric over a wide range of temperatures. It is not attacked by many materials used for thin film fabrication. All Boron Nitride crucibles should be slowly heated and thoroughly outgassed before use. Custom Boron Nitride, Carbon, Tantalum and Molybdenum crucibles on request.

## HEAT SHIELDED CRUCIBLE HEATERS (TO 1800°C)



Shielded Crucible Heaters provide uniform heating to the installed crucible and allow very high rates, as well as high temperatures, up to 1800°C, to be achieved. Due to the rigid construction, heater and crucible life is extended. The thermal shields protect your vacuum components by reducing the radiant heat that your system is exposed to. Custom sizes are available on request. Please contact our technical staff if you would like more information about these products.

#### **CRUCIBLE HEATER**

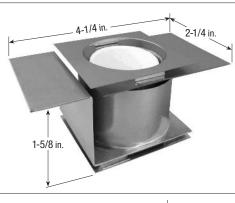


CRUCIBLE HEATER

**CRUCIBLE HEATER** 

TYPE

CH-5



4 in

1-1/8 in.

Use with C6 Crucible

Crucible size 1-1/2 in. x 1-1/2

**CRUCIBLE HEATER** 

<u>TYPE</u> CH-7



Use with C7 Crucible

Susceptor Type

Crucible size 3/8 in. x 1 in.

#### CRUCIBLE HEATER

<u>TYPE</u> CH-8



Use with C8 Crucible

Susceptor Type

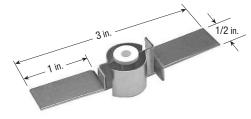
Crucible size 1/2 in. x 1-1/2 in.



#### **CRUCIBLE HEATER**

<u>type</u> CH-9

Use with C10 Crucible



Susceptor Type

Horizontal Leads

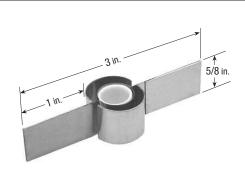
Crucible size 1/4 in. x 1/2 in.



#### **CRUCIBLE HEATER**

<u>TYPE</u> CH-11

Use with C1 and C9 Crucibles



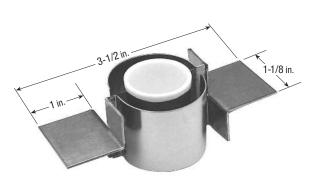
#### Vertical Leads

Crucible size 1/2 in. x 1/2 in.

#### **CRUCIBLE HEATER**

<u>TYPE</u> CH-12

Use with C5 Crucible



#### Horizontal Leads

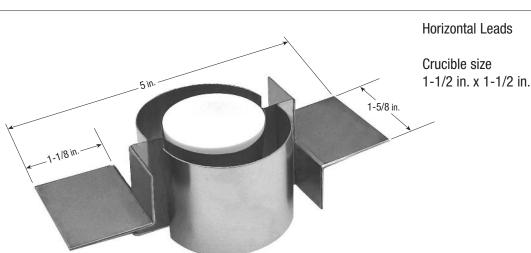
Crucible size 1 in. x 1 in.

## HEAT SHIELDED CRUCIBLE HEATERS (TO 1800°C)



# CRUCIBLE HEATER Vertical Leads TYPE CH-13 Use with C5 Use with C5 Crucible Use with C5 Crucible Vertical Leads Crucible Horizontal Leads CRUCIBLE HEATER Horizontal Leads CRUCIBLE HEATER Crucible size CH-14 Tupe

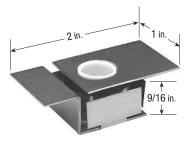
Use with C6 Crucible



#### **CRUCIBLE HEATER**

<u>TYPE</u> ME-19

Use with C1 and C9 Crucibles

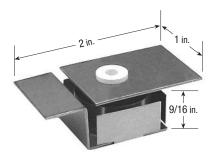


Crucible size 1/2 in. x 1/2 in.

#### **CRUCIBLE HEATER**

<u>TYPE</u> ME-20

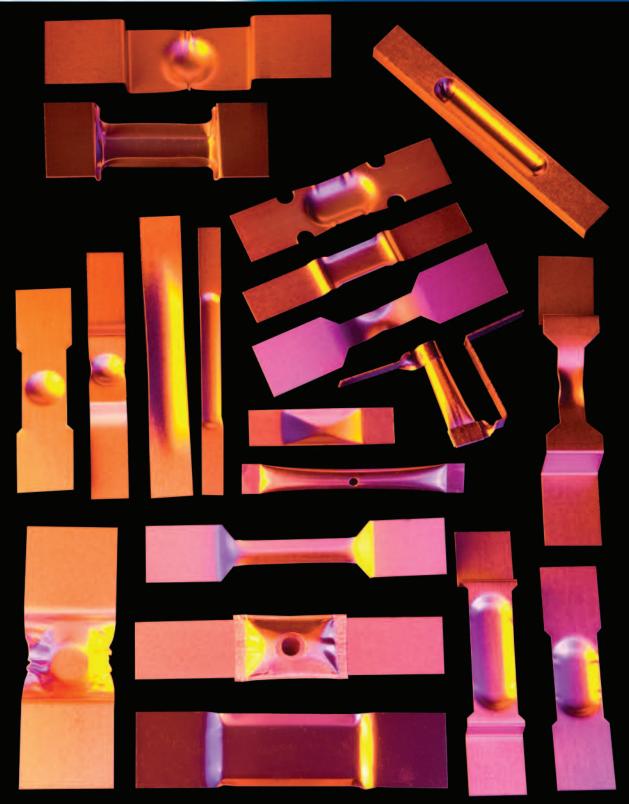
Use with C10 Crucible



Susceptor Type

Crucible size 1/4 in. x 1/2 in.





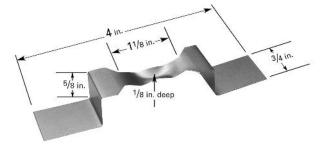
Evaporation boats are capable of depositing a wide variety of materials. The R.D. Mathis Company offers an extensive selection of standard tungsten, tantalum and molybdenum boats, as well as, custom fabrication to meet your specific evaporation needs. All of our evaporation boats are made in our factory, using the highest quality materials and processes. Our boats are available in a variety of materials and thicknesses. If you need help in selecting the right boat for your process, or need a custom boat, please give our technical staff a call.

## TUNGSTEN – TANTALUM – MOLYBDENUM



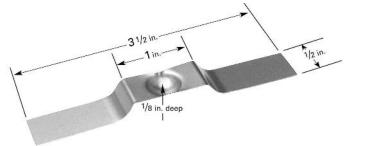
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S1	.005W	S1	.010Ta
S1	.010W	S1	.005Mo
S1	.015W	S1	.010Mo
S1	.005Ta		



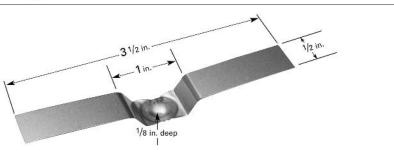
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S2A	.005W	S2A	.010Ta
S2A	.010W	S2A	.005Mo
S2A	.015W	S2A	.010Mo
S2A	.005Ta		



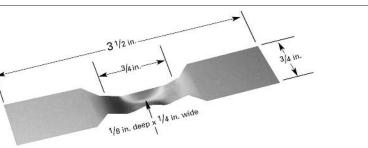
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S2B	.005W	S2B	.010Ta
S2B	.010W	S2B	.005Mo
S2B	.015W	S2B	.010Mo
S2B	.005Ta		



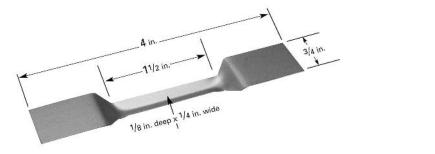
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S3	.005W	S3	.010Ta
S3	.010W	S3	.005Mo
S3	.015W	S3	.010Mo
S3	.005Ta		



#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S4	.005W	S4	.010Ta
S4	.010W	S4	.005Mo
S4	.015W	S4	.010Mo
S4	.005Ta		

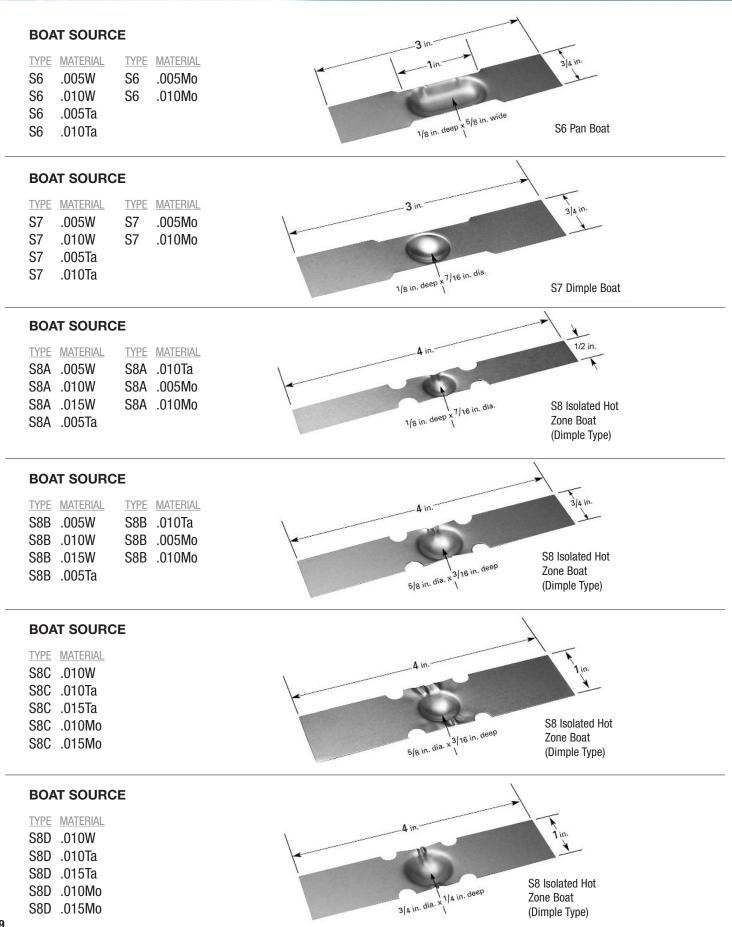


#### **BOAT SOURCE**

TYPE	MATERIAL
S5	.005W
S5	.005Ta
S5	.010Ta
S5	.005Mo
S5	.010Mo





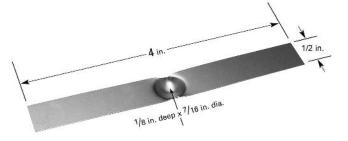


## TUNGSTEN – TANTALUM – MOLYBDENUM



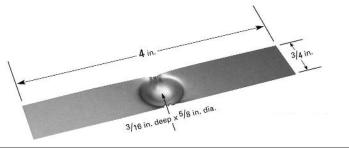
#### **BOAT SOURCE**

S9A	<u>MATERIAL</u> .005W .010W	S9A	<u>MATERIAL</u> .010Ta .005Mo
	.015W .005Ta	S9A	.010Mo



#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S9B	.005W	S9B	.010Ta
S9B	.010W	S9B	.005Mo
S9B	.015W	S9B	.010Mo
S9B	.005Ta		



#### **BOAT SOURCE**

 TYPE
 MATERIAL

 S9C
 .010W

 S9C
 .010Ta

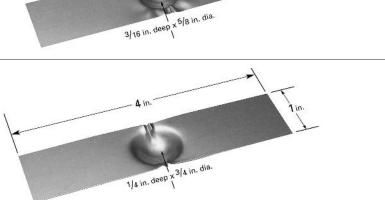
 S9C
 .015Ta

 S9C
 .010Mo

 S9C
 .015Mo

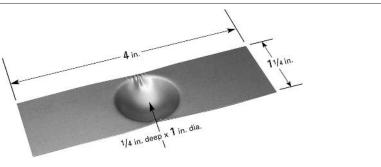
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S9D	.010W	S9D	.010Mo
S9D	.010Ta	S9D	.015Mo
S9D	.015Ta		
S9D	.025Ta		



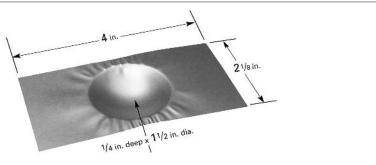
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S9E	.010W	S9E	.010Mo
S9E	.010Ta	S9E	.015Mo
S9E	.015Ta		
S9E	.025Ta		



#### **BOAT SOURCE**

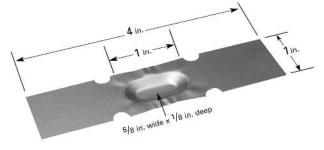
TYPE	MATERIAL	TYPE	MATERIAL
S9F	.010W	S9F	.010Mo
S9F	.010Ta	S9F	.015Mo
S9F	.015Ta		
S9F	.025Ta		





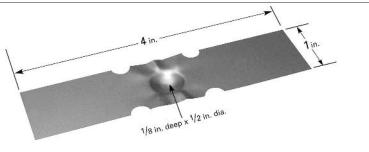
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S10	.005W	S10	.005Mo
S10	.010W	S10	.010Mo
S10	.005Ta		
S10	.010Ta		



#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S11	.005W	S11	.005Mo
S11	.010W	S11	.010Mo
S11	.005Ta		
S11	.010Ta		



#### **BOAT SOURCE**

 TYPE
 MATERIAL

 S12A
 .005Ta

 S12A
 .010Ta

 S12A
 .005Mo

 S12A
 .010Mo

#### **BOAT SOURCE**

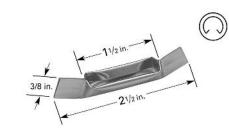
 TYPE
 MATERIAL

 S12B
 .005Ta

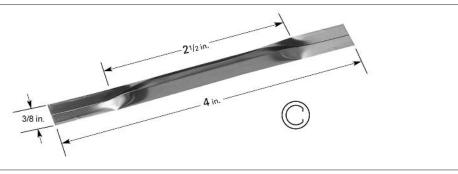
 S12B
 .010Ta

 S12B
 .005Mo

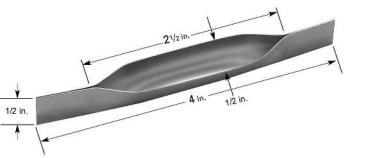
 S12B
 .010Mo



3/8 i



 $\bigcirc$ 



#### **BOAT SOURCE**

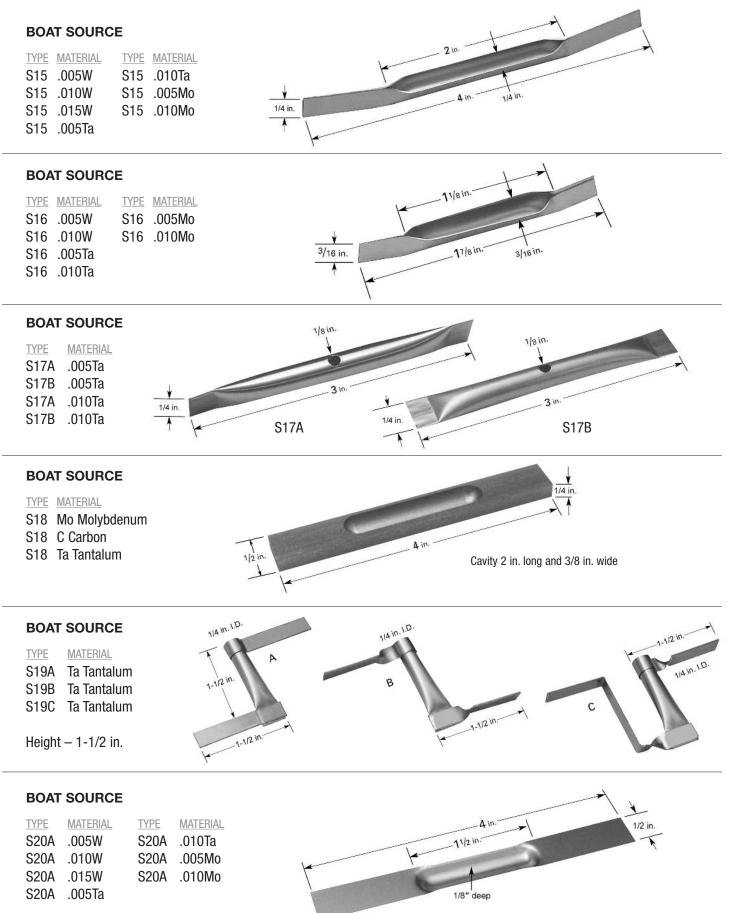
TYPE	MATERIAL
S13	.005W
S13	.005Ta
S13	.010Ta
S13	.005Mo
S13	.010Mo

#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S14	.005W	S14	.010Ta
S14	.010W	S14	.005Mo
S14	.015W	S14	.010Mo
S14	.005Ta		

## TUNGSTEN – TANTALUM – MOLYBDENUM

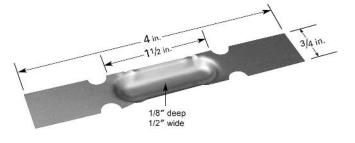






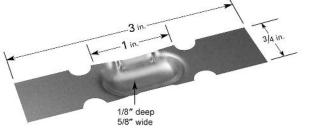
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S21	.005W	S21	.005Mo
S21	.010W	S21	.010Mo
S21	.005Ta		
S21	.010Ta		



#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S22	.005W	S22	.005Mo
S22	.010W	S22	.010Mo
S22	.005Ta		
S22	.010Ta		



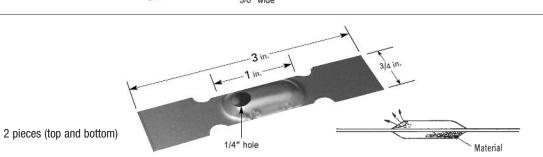
#### **BOAT SOURCE**

 TYPE
 MATERIAL

 S23
 .010W

 S23
 .010Ta

 S23
 .010Mo



3/4 in

2 pieces (top and bottom)

<u>TYPE MATERIAL</u> S24 .005W S24 .010W

**BOAT SOURCE** 

S24 .005TaS24 .010TaS24 .005Mo

S24 .010Mo

#### **BOAT SOURCE**

TYPEMATERIALS25.010WS25.010TaS25.010Mo

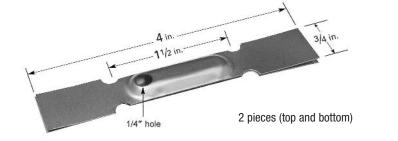
**BOAT SOURCE** 

 TYPE
 MATERIAL

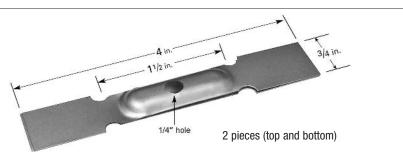
 S26
 .010W

 S26
 .010Ta

 S26
 .010Mo



1/4" hole



## TUNGSTEN – TANTALUM – MOLYBDENUM



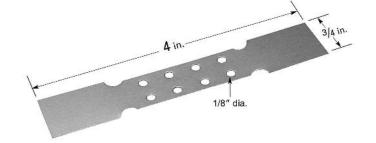
#### **BOAT SOURCE**

 TYPE
 MATERIAL

 S33
 .005W

 S33
 .005Ta

 S33
 .005Mo



Insert fits between top and bottom of S25 & S26 Covered Boat Sources providing additional baffling, reducing spitting.

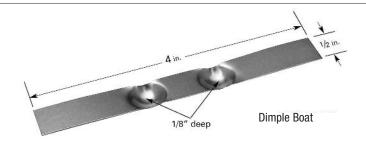
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S27	.005W	S27	.005Mo
S27	.010W	S27	.010Mo
S27	.005Ta		
S27	.010Ta		



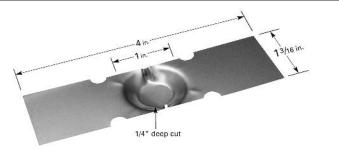
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S28	.005W	S28	.005Mo
S28	.010W	S28	.010Mo
S28	.005Ta		
S28	.010Ta		



#### DEEP CUP BOAT SOURCE

TYPE	MATERIAL	TYPE	MATERIAL
S29	.005W	S29	.015Ta
S29	.010W	S29	.005Mo
S29	.005Ta	S29	.010Mo
S29	.010Ta		



#### WRAPPED/COVERED BOAT SOURCE

 TYPE
 MATERIAL

 S30A
 .005W

 S30A
 .010W

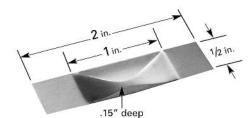
 S30A
 .005Ta

 S30A
 .010Ta

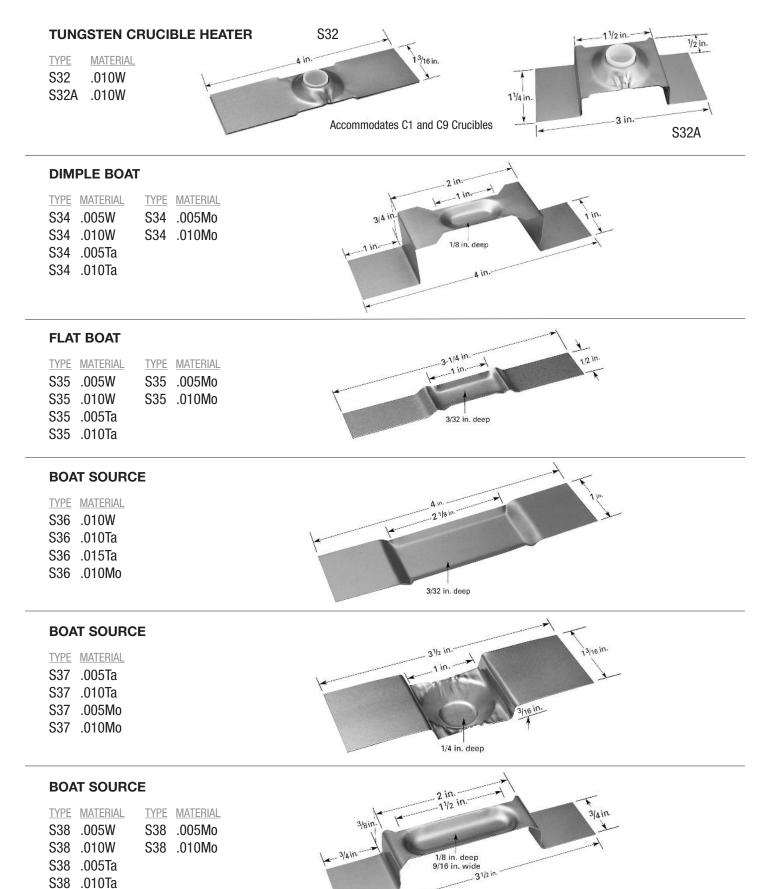


#### **ELONGATED DIMPLE BOAT**

TYPE	MATERIAL	TYPE	MATERIAL
S31A	.005W	S31A	.015Ta
S31A	.010W	S31A	.005Mo
S31A	.015W	S31A	.010Mo
S31A	.005Ta	S31A	.015Mo
S31A	.010Ta		

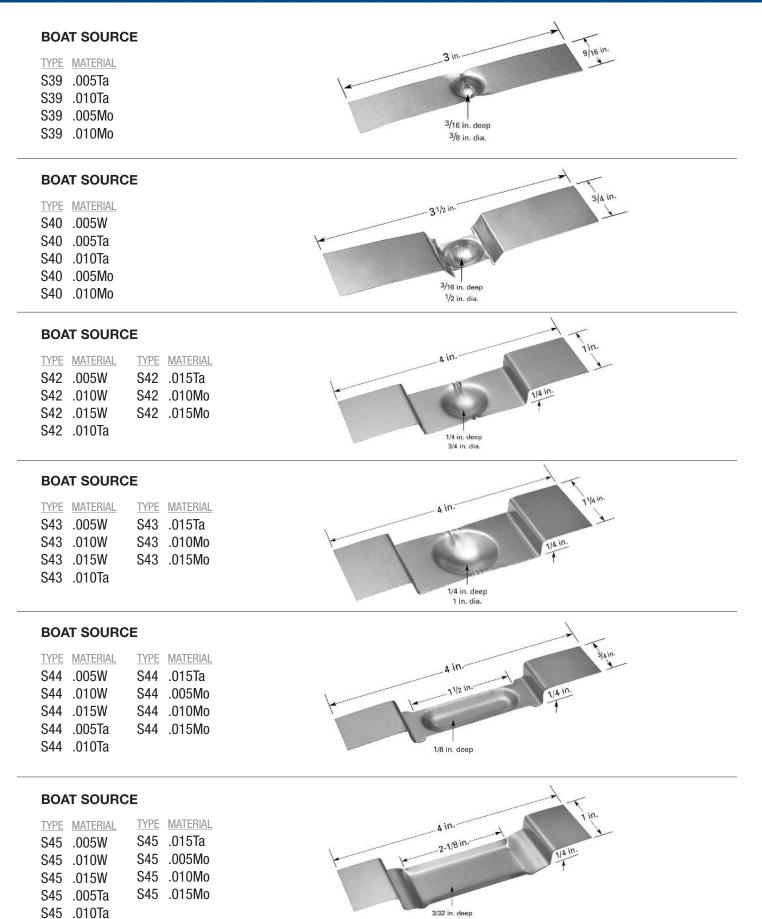






## TUNGSTEN – TANTALUM – MOLYBDENUM

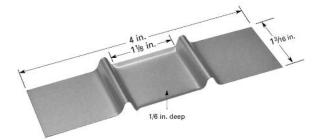






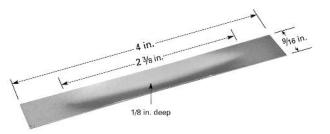
#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S46	.005W	S46	.005Mo
S46	.010W	S46	.010Mo
S46	.005Ta		
S46	.010Ta		



#### **BOAT SOURCE**

MATERIAL	TYPE	MATERIAL
.010W	S47	.015Ta
.015W	S47	.020Ta
.020W	S47	.010Mo
.010Ta	S47	.015Mo
	.010W .015W .020W	.010W S47 .015W S47 .020W S47



5/16 in

#### **BOAT SOURCE**

 TYPE
 MATERIAL

 S48
 .005W

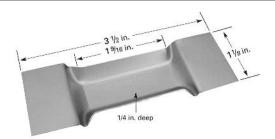
 S48
 .010W

 S48
 .010Ta

 S48
 .010Mo

#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S49	.010W	S49	.015Ta
S49	.015W	S49	.020Ta
S49	.020W	S49	.010Mo
S49	.010Ta	S49	.015Mo



1/16 in. deep

#### **BOAT SOURCE**

TYPE	MATERIAL	TYPE	MATERIAL
S50	.010W	S50	.015Ta
S50	.015W	S50	.020Ta
S50	.020W	S50	.010Mo
S50	.010Ta	S50	.015Mo

#### **BOAT SOURCE**

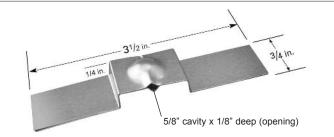
 TYPE
 MATERIAL

 S51
 .010W

 S51
 .010Ta

 S51
 .010Mo

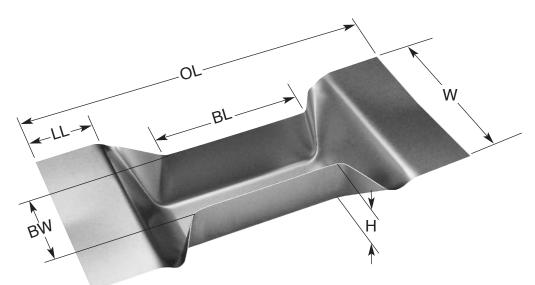




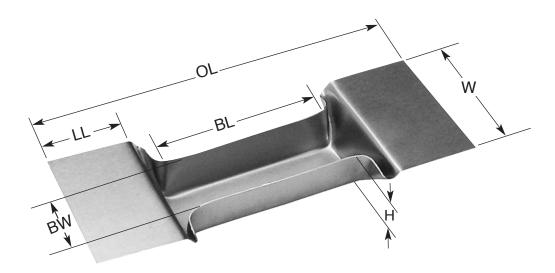
## TUNGSTEN – TANTALUM – MOLYBDENUM



**FOLDED BOATS** 

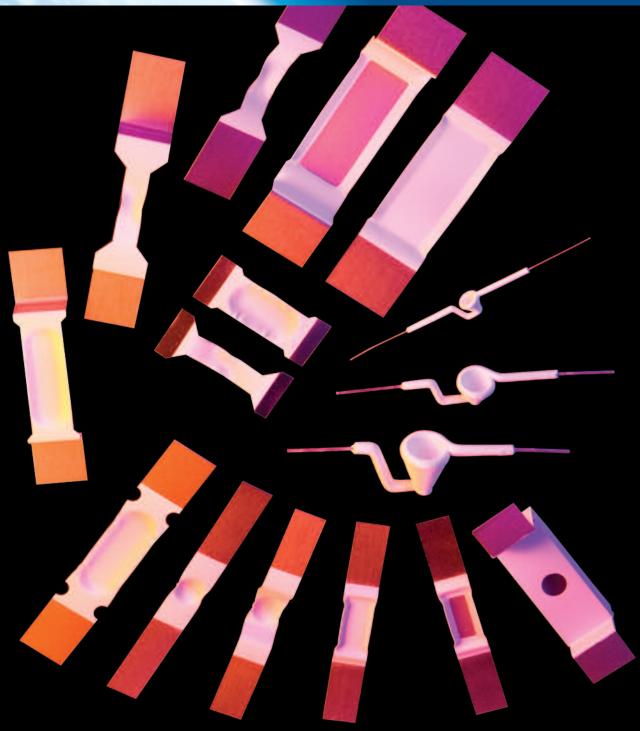


BASIC PART NUMBER	BL	BW	Н	0L	W	LL	VOL	MATERIAL	
FB1	1.88	.75	.73	4.5	2.13	.75	17CC		
FB2	1.88	1.3	.47	4.34	2.13	.75	19CC	AVAILABLE IN .005, .010, & .015 Mo & Ta	
FB3	3.75	1.0	.50	6.16	2.13	.82	31CC		
FB4	3.75	.75	.75	6.16	2.13	.75	35CC	TUNGSTEN ON REQUEST	
AVAILABLE ON REQUEST: AL <sub>2</sub> O <sub>3</sub> COATED INSIDE OR AL <sub>2</sub> O <sub>3</sub> BARRIER TYPE									



BASIC PART NUMBER	BL	BW	H	OL	W	LL	VOL	MATERIAL					
FB10	.66	.45	.43	1.42	1.25	.38	2CC	AVAILABLE IN					
FB11	1.25	.38	.31	2.56	1.00	.56	3CC	.005, .010, & .015 Mo & Ta					
FB12	1.56	.50	.31	2.94	1.13	.69	4CC	C TUNGSTEN ON REQUEST					
AVAILABLE ON REQUEST: AL <sub>2</sub> O <sub>3</sub> COATED INSIDE OR AL <sub>2</sub> O <sub>3</sub> BARRIER TYPE													





Alumina  $(Al_2O_3)$  coated evaporation sources have been developed to replace alumina crucibles for some specific applications. The advantages of this type of source is good heat transfer and the inertness of alumina with most metals. Also, the evaporant does not wet the alumina, resulting in no resistant change of the boat when the evaporant melts. Due to the non wetting characteristics of alumina, the evaporant forms a sphere when melted resulting in a point source.

This type of source will give long life compared to the non protected sources. Coated sources will require from thirty to fifty percent more power to effect an evaporation due to the difference in heat conduction. The alumina is semi-conductor grade and is applied to the boat by a plasma spray technique. Temperatures of 1850°C should be avoided and when an evaporation is effected the power should be reduced slightly to avoid over heating.



#### **EVAPORATION SOURCE**

#### Alumina Coated Tungsten Baskets

Wire	" <b>A</b> "	Inside	"B"	"C"	Volte	Amno	Watta	Temp
Dia.	Top I.D.	Depth	OAL	Height	VUILS	Amps	Walls	Temp
.020"	.150"	.225"	4"	.375"	5.70	11	63	1475°C
.040"	.375"	.350"	4"	.500"	6.20	40	248	1475°C
.040"	.420"	.425"	4"	.575"	6.90	39	272	1475°C
.040"	.790"	.725"	4"	.875"	13.00	33	429	1475°C
.050"	.500"	.775"	4"	.925"	7.00	50	350	1475°C
.060"	.900"	.975"	4"	1.125"	15.80	49	768	1475°C
	Dia. .020" .040" .040" .040" .050"	Dia.         Top I.D.           .020"         .150"           .040"         .375"           .040"         .420"           .040"         .790"           .050"         .500"	Dia.         Top I.D.         Depth           .020"         .150"         .225"           .040"         .375"         .350"           .040"         .420"         .425"           .040"         .790"         .725"           .050"         .500"         .775"	Dia.         Top I.D.         Depth         OAL           .020"         .150"         .225"         4"           .040"         .375"         .350"         4"           .040"         .420"         .425"         4"           .040"         .790"         .725"         4"           .050"         .500"         .775"         4"	Dia.         Top I.D.         Depth         OAL         Height           .020"         .150"         .225"         4"         .375"           .040"         .375"         .350"         4"         .500"           .040"         .420"         .425"         4"         .575"           .040"         .790"         .725"         4"         .875"           .050"         .500"         .775"         4"         .925"	Dia.         Top I.D.         Depth         OAL         Height         Volts           .020"         .150"         .225"         4"         .375"         5.70           .040"         .375"         .350"         4"         .500"         6.20           .040"         .420"         .425"         4"         .575"         6.90           .040"         .790"         .725"         4"         .875"         13.00           .050"         .500"         .775"         4"         .925"         7.00	Dia.         Top I.D.         Depth         OAL         Height         Volts         Amps           .020"         .150"         .225"         4"         .375"         5.70         11           .040"         .375"         .350"         4"         .500"         6.20         40           .040"         .420"         .425"         4"         .575"         6.90         39           .040"         .790"         .725"         4"         .875"         13.00         33           .050"         .500"         .775"         4"         .925"         7.00         50	Dia.         Top I.D.         Depth         OAL         Height         Volts         Amps         Watts           .020"         .150"         .225"         4"         .375"         5.70         11         63           .040"         .375"         .350"         4"         .500"         6.20         40         248           .040"         .420"         .425"         4"         .575"         6.90         39         272           .040"         .790"         .725"         4"         .875"         13.00         33         429           .050"         .500"         .70"         .775"         4"         .925"         7.00         50         350

Dash Numbers are in order of size (height)

#### **EVAPORATION SOURCE**

#### S1-AO-MO

#### S1-AO-W

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

#### **EVAPORATION SOURCE**

#### S2B-AO-MO

#### S2B-AO-W

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

#### **EVAPORATION SOURCE**

#### **S3-AO-MO**

#### S3-AO-W

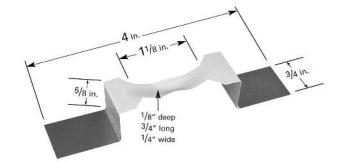
 $0.005 \text{ Al}_2 O_3$  Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

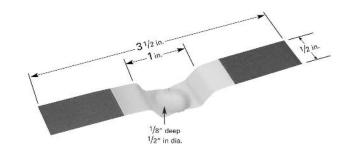
#### **EVAPORATION SOURCE**

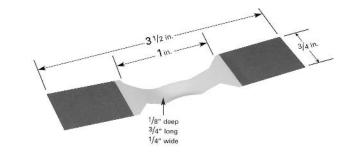
#### S8C-AO-MO

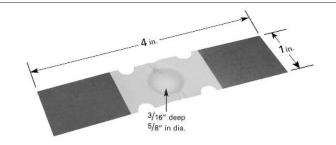
#### S8C-AO-W

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat









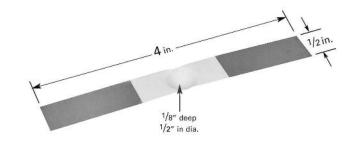


#### **EVAPORATION SOURCE**

#### S9A-AO-MO

S9A-AO-W

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

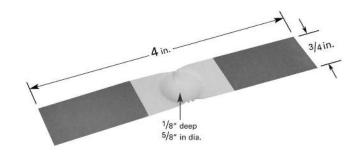


#### **EVAPORATION SOURCE**

#### S9B-AO-MO

#### S9B-AO-W

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat



#### **EVAPORATION SOURCE**

#### S9C-AO-MO

#### S9C-AO-W

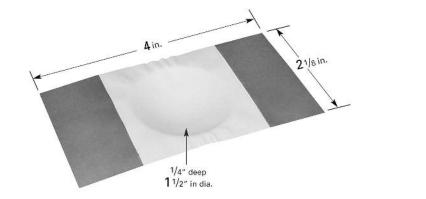
0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

# 3/16" deep 5/8" in dia.

#### **EVAPORATION SOURCE**

#### S9F-AO-MO

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat



#### **EVAPORATION SOURCE**

#### S21-AO-MO S21-AO-W

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat



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## ALUMINA COATED EVAPORATION SOURCES



#### **EVAPORATION SOURCE**

#### S29-AO-MO

S29-AO-W

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

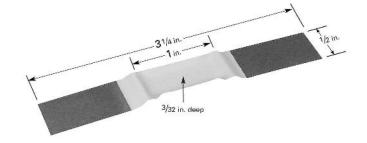
# 4 in. 1/4" deep 1 in. dia.

#### **EVAPORATION SOURCE**

#### S35A-AO-MO

#### S35A-AO-W

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat



#### **EVAPORATION SOURCE**

#### S36-AO-MO

#### S36-AO-W

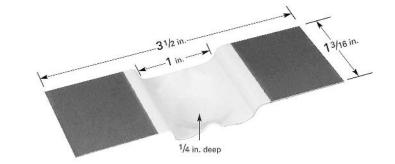
0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

## 4 in. 2 1/8 in. 3/32 in. deep

#### **EVAPORATION SOURCE**

#### S37-AO-MO

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat

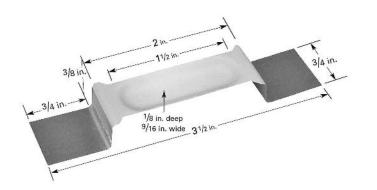


#### **EVAPORATION SOURCE**

#### S38A-AO-MO

#### S38A-AO-W

0.005 Al<sub>2</sub>O<sub>3</sub> Coating 0.010 Molybdenum Boat 0.010 Tungsten Boat

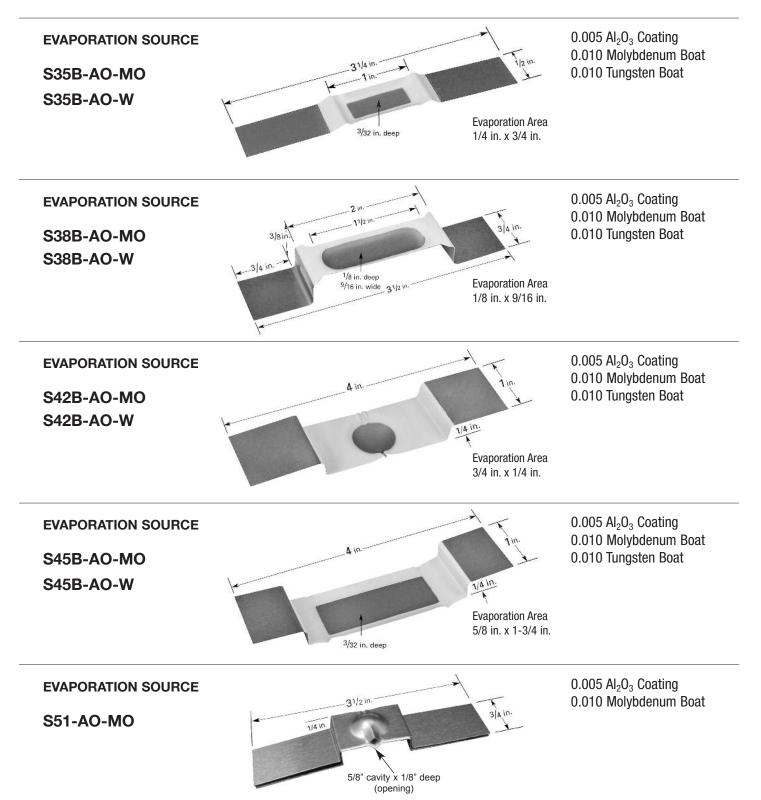


TUNGSTEN & MOLYBDENUM BOATS

#### TUNGSTEN & MOLYBDENUM BOATS WITH ALUMINA BARRIERS

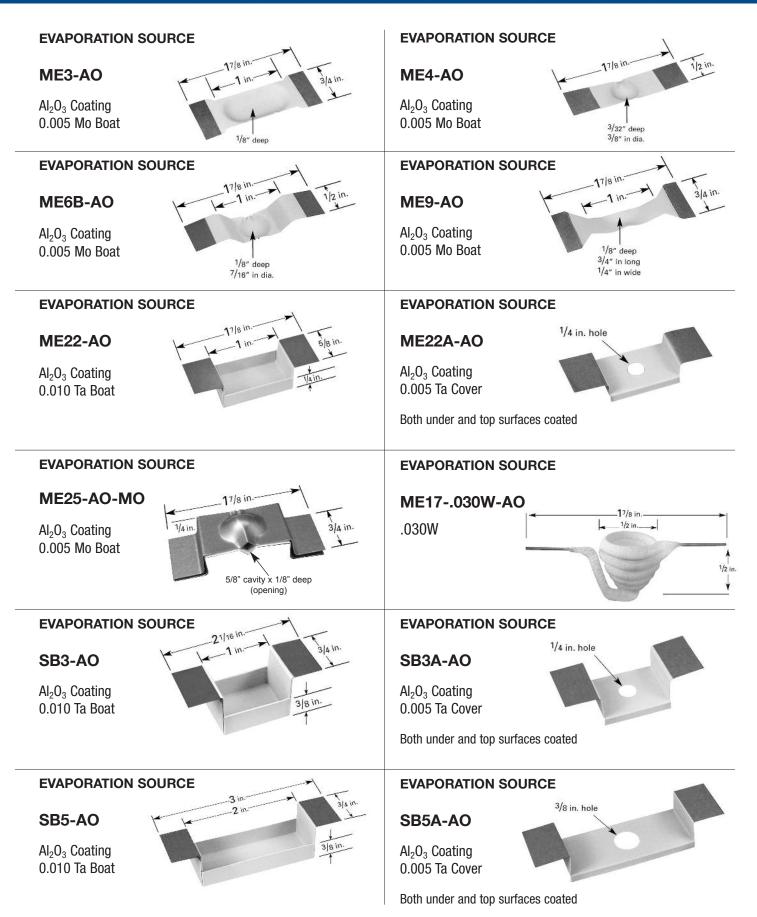
ALUMINA

This type of source has been designed to give the benefit of a refractory metal boat and a ceramic barrier. The exposed metal area in the bottom of the boat allows the evaporant to be in good thermal contact with the source. The alumina barrier will inhibit the evaporant from creeping toward the heat sink or from wetting the entire boat.

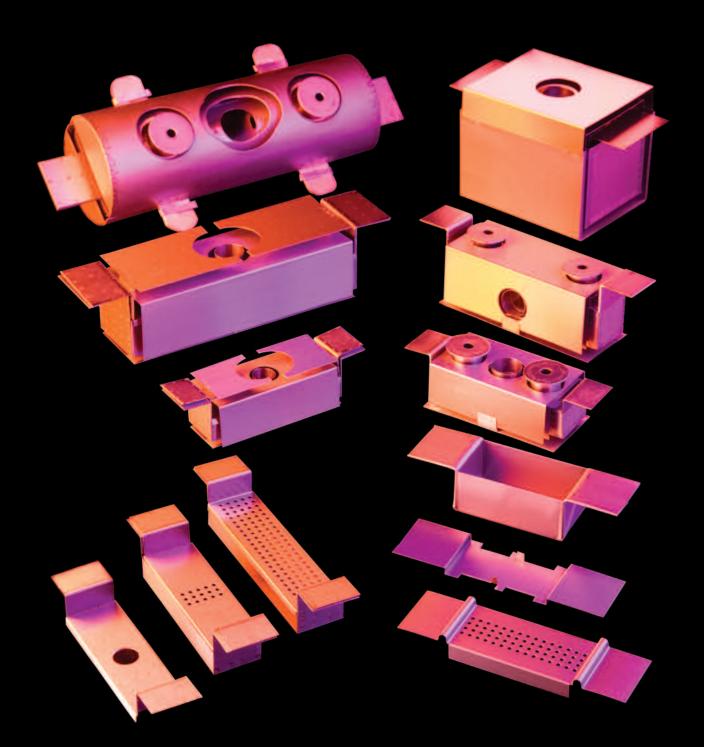


## ALUMINA COATED EVAPORATION SOURCES





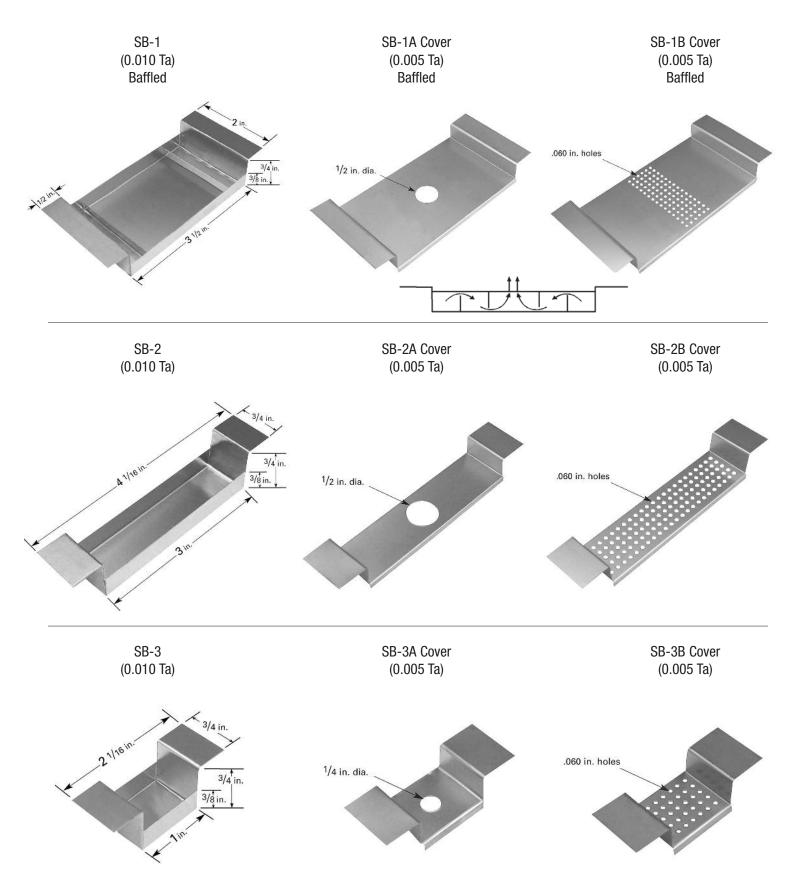




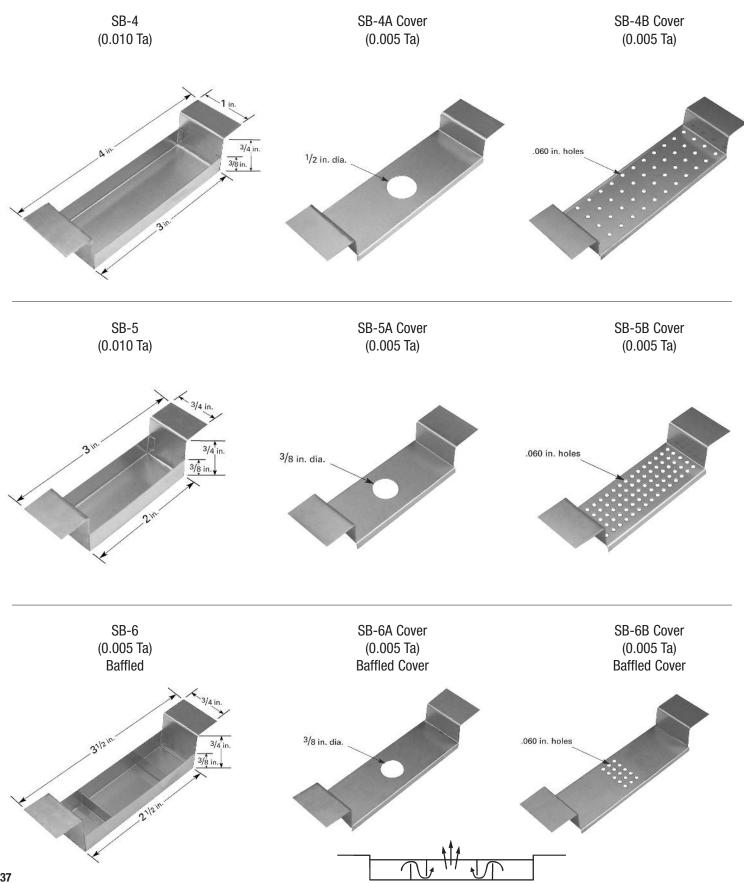
This section includes Special Tantalum Boats, Folded Baffled Box Sources and Shielded Baffled Box Sources. Special tantalum boats have welded corners and offer the benefits of long life along with covered evaporation areas to help reduce spitting and contain volatile materials. These are available in a variety of sizes and offer baffling in some cases. Custom sizes are easily made and available on request. Also shown are Folded Baffled Box sources, available in Molybdenum and Tantalum, and offer exceptional baffling, without heat shielding. These are available in varying capacities as standard items, as well as custom sizes on request. The last section includes Shielded Baffled Box Sources that are ideal for SiO, Zns and other subliming materials.

## SPECIAL TANTALUM BOATS











### FOLDED BAFFLED BOX SOURCE

	P*	STANDARD	MATERIALS
		STANDARD	AI <sub>2</sub> O <sub>3</sub> COATED
COVER		.005 Mo OR Ta	.005 OR .010 Mo OR Ta
BAFFEL		.005 Mo OR Ta	NORMALLY NOT USED
FOLDED BOX A	OL W	.005 OR .010 Mo OT Ta	.010 Mo OR Ta
	A BL		

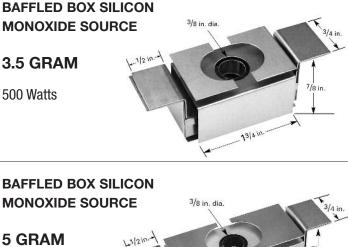
BASIC PART NUMBER	BL	W	H	0L	Р	VOL
SB-7	1.75	1	.75	3.5	0.06 (60 HOLES) 4 X 15 ROWS	21CC
SB-8	1.75	1.5	1	3.5	0.06 (75 HOLES) 5 X 15 ROWS	43CC
SB-9	3.0	1.38	.75	4.75	0.06 (115 HOLES) 5 X 23 ROWS	50CC
SB-10	2.75	2	1.25	4	0.12 (65 HOLES) 5 X 13 ROWS	112CC

\* = SINGLE HOLE SIZES AVAILABLE ON REQUEST

DIMENSIONS IN INCHES

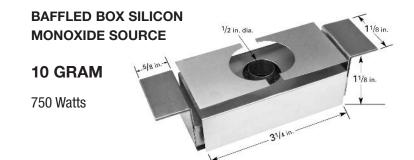
EXAMPLE: SB-10-C010 Ta-A0, MODIFIED, 3/4 DIA. HOLE IN CENTER
BASIC PART NUMBER / / / /
PART (COVER, BAFFLE BOX) / /
MATERIAL THICKNESS & TYPE/ /
USE ONLY FOR AI <sub>2</sub> O <sub>3</sub> COATED PARTS — /
LIST ANY MODIFICATIONS ——————

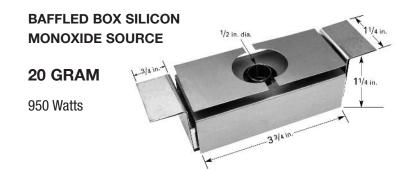




600 Watts







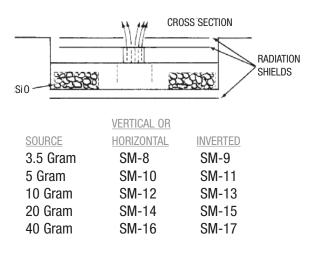


### **"BAFFLED BOX" SILICON MONOXIDE SOURCES**

The R.D. Mathis Company, "Baffled Box" Silicon Monoxide Source has proven to be an extremely successful method of depositing Silicon Monoxide.

Source material is positioned in the boat in two separate cavities, when heated it follows an indirect path through a series of baffles and then out the vertical chimney. The substrate cannot see the bulk source material at any time, this, essentially, eliminates any chance of spitting and streaming, which causes pinholes.

A paper describing the techniques of Silicon Monoxide deposition and the results of capacitor and resistor manufacturing utilizing the "Baffled Box" Source will be sent upon request...ask for "Silicon Monoxide Evaporation with "Multi-baffled Box Source" by Earl Olson of the Halex Corp. and R.D. Mathis.



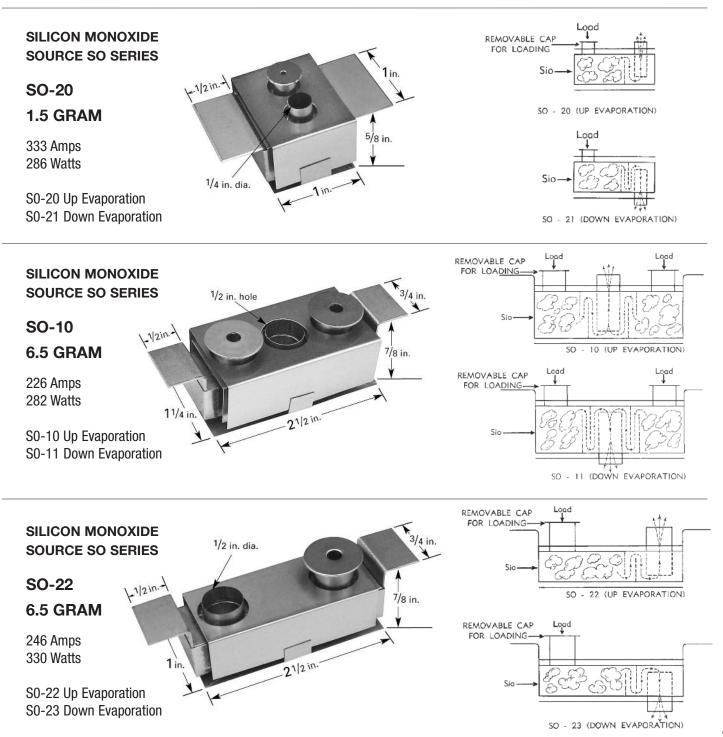
Additional sizes are available upon request.



### **NEW SILICON MONOXIDE SOURCES SO SERIES**

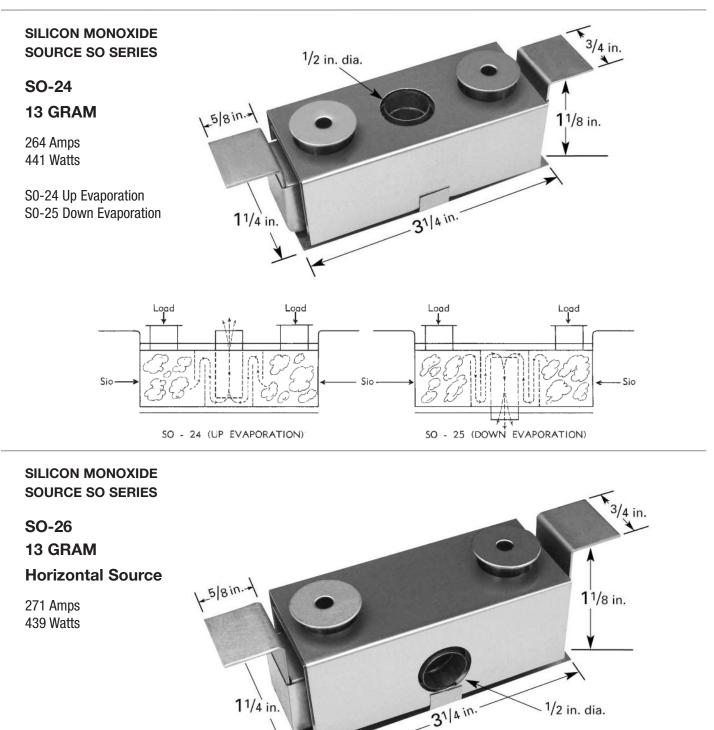
This new silicon monoxide source design is an improved model of our very sucessful SM series. It incorporates the same type of baffling and shielding as the SM sources, insuring an indirect path from source material to substrate.

The new SO Series silicon monoxide source offers the following features: Longer life, eliminates leakage, loading without removal from system and "completely sealed" one unit construction.





### **NEW SILICON MONOXIDE SOURCES SO SERIES**

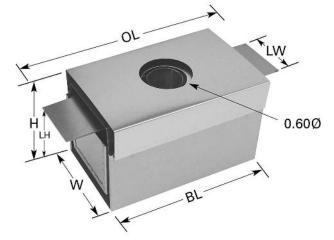


A technical bulletin is available upon request - "Silicon Monoxide - Properties and Evaporation Techniques" by R.D. Mathis

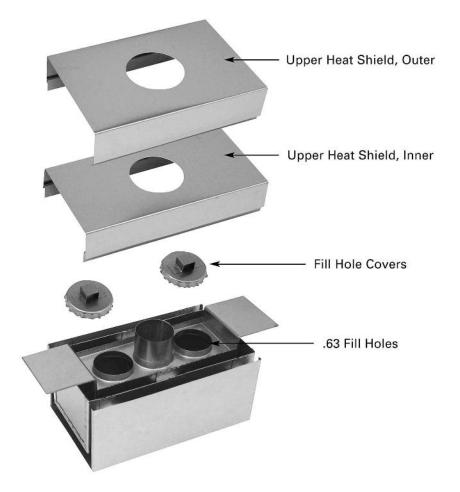
(Larger SO Series Sources available on request)



### **DOUBLE SHIELDED SiO / ZnS EVAPORATION SOURCE**

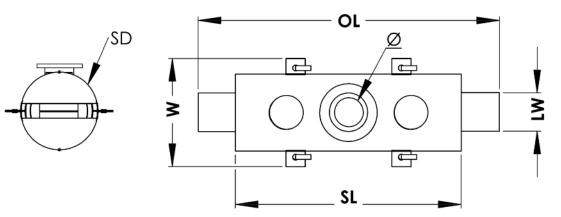


BASIC PART NUMBER	LH	BL	W	Н	0L	LW	VOL	MATERIAL
S0-32	1 1/4"	2.88	1.80	1.79	4.0	1.0	20 cc	Ta – Heater & Fill Hole Covers
S0-34	2"	2.88	1.80	2.42	4.0	1.0	40 cc	Nb – Lower Heat Shields
S0-36	2"	2.88	2.30	2.42	4.0	1.5	60 cc	Mo – Upper Heat Shields
S0-38	3"	2.88	2.30	3.42	4.0	1.5	90 cc	
AVAILABLE ON REQUEST: DOWN OR SIDE EVAPORATION SOURCE								

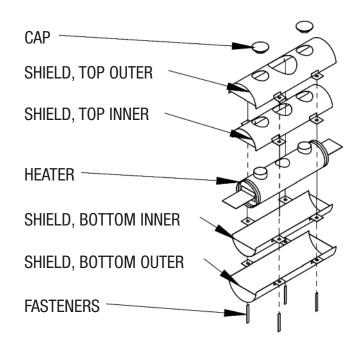




#### HIGH VOLUME SiO/ZnS SOURCES



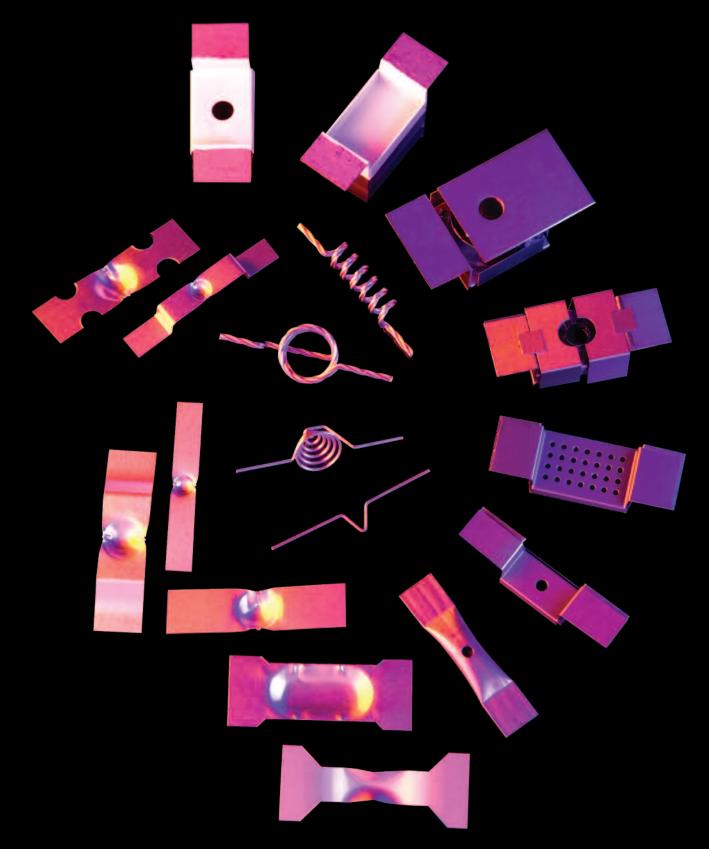
PART NUMBER	SL	W	SD	LW	OL	Ø	VOL*
S0-100	5.875"	3.250"	2.000"	0.750"	7.625"	0.750"	100 cc
S0-150	5.875"	3.500"	2.250"	0.750"	7.625"	0.750"	150 cc
S0-200	5.875"	3.750"	2.500"	1.500"	8.125"	0.750"	200 cc
S0-250	5.875"	4.250"	3.000"	2.250"	7.250"	0.750"	250 cc
S0-300	5.875"	4.250"	3.000"	1.000"	8.125"	0.750"	300 cc
S0-500	8.625"	4.250"	3.000"	2.250"	11.000"	0.750"	500 cc
S0-800	8.625"	6.000"	4.800"	2.000"	10.150"	1.000"	800 cc
S0-1000	7.875"	6.000"	4.800"	2.000"	11.000"	1.000"	1000 cc
S0-1500	8.250"	6.375"	5.188"	2.000"	12.000"	1.000"	1500 cc
S0-2000	8.375"	7.188"	5.938"	2.500"	11.500"	1.000"	2000 cc



\*Volumes shown are maximums. Recommended usage is 50% of volumes indicated

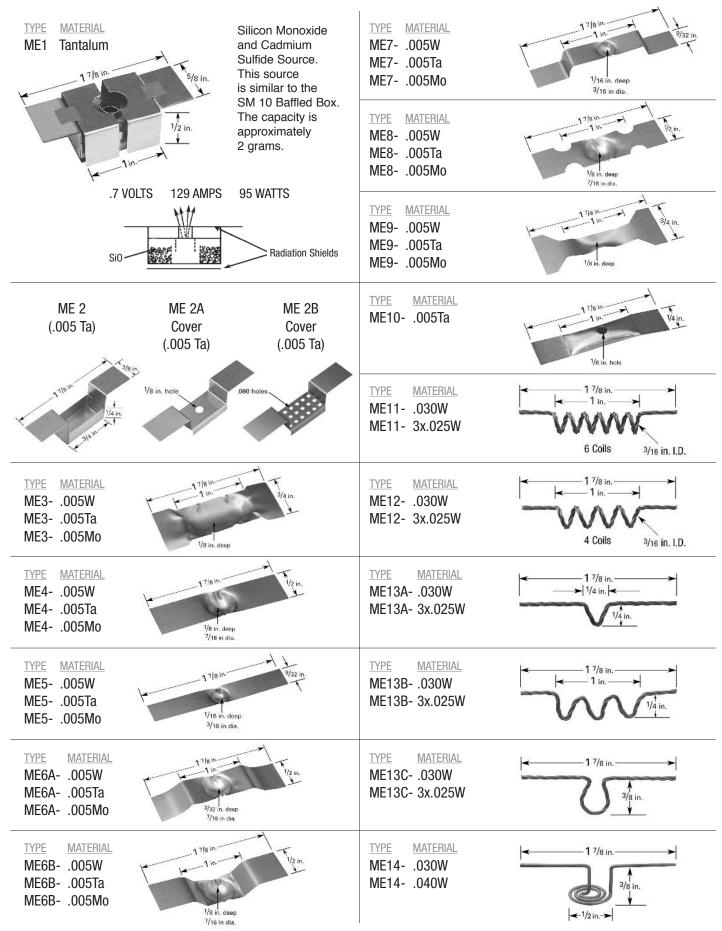
## MICRO ELECTRONIC SOURCES





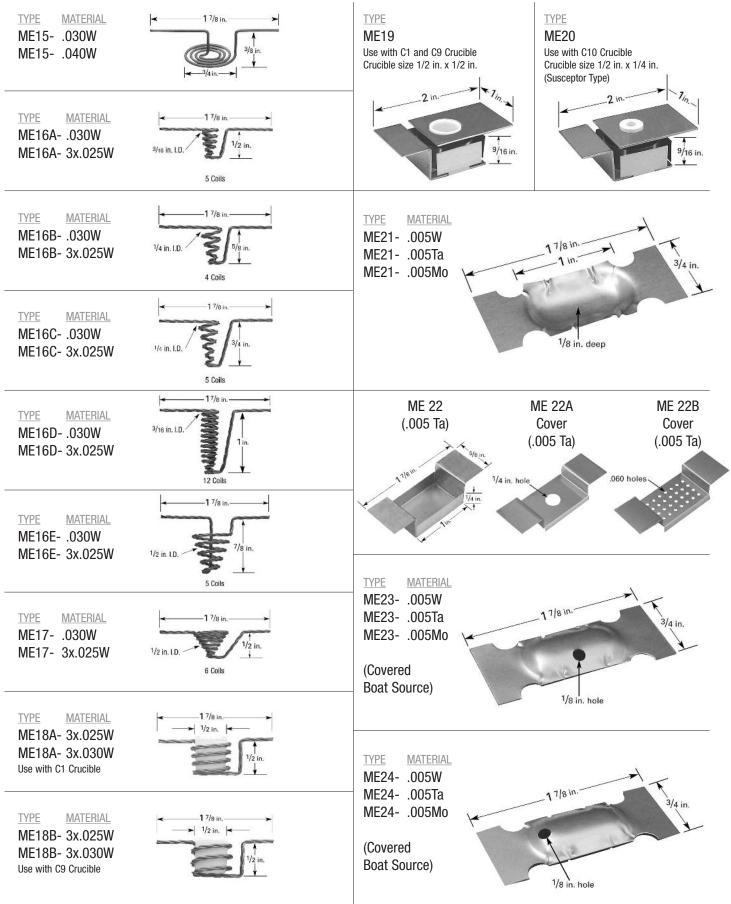
Our Micro-Electronic sources represent a full line of smaller size sources that are similar to the standard size sources in our catalog. The overall length on these sources is slightly less than 2 inches, in most cases. The smaller sources are ideal for lower power systems or processes that require small amounts of evaporants. Custom sizes and modifications of these sources are available on request.

# MICRO ELECTRONIC SOURCES



## TUNGSTEN – TANTALUM – MOLYBDENUM

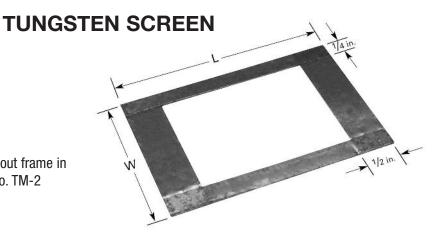






TYPE	<u>SIZE</u>
TM1	2 in. x 3 in.
TM1	2 in. x 4 in.
TM1	3 in. x 4 in.
TM1	4 in. x 4 in.
TM1	3 in. x 6 in.
TM-2	Linear

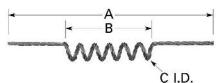
Tungsten screen material available without frame in random lengths x 6 inches wide. Part No. TM-2





R.D. Mathis Company specializes in the quality fabrication of Hi-Vacuum Evaporation Sources. Our refractory metal facilities are completely flexible... mass production or small custom orders are produced with equal ease and attention to detail, customer specifications are rigidly adhered to. Engineering consultation is available to solve those difficult "source" problems.

### **CUSTOM ORDER INFORMATION**



A – Overall length

D – No. of coils E – Material Continuos coils are available with I.D. diameters 1/4 in., 3/8 in. and 1/2 in.

B - Coil lengthC - I.D. of coil

For a prompt quotation on any special source...in either custom or production quantities...**please send us a sketch showing type of material, size and dimensions.** 

### MATERIAL FOR RESALE

As a service to our customers, R.D. Mathis Company has available small quantity orders of the following material.

 WIRE

 .001 through .020W

 3 x .025W

 3 x .030W

 4 x .030W

 3 x .040W

 .040W

 .060W

 P8 - 3 x .025W Loose Lay

 P8 - 3 x .030W Loose Lay

<u>SHEET</u> .005W, Ta, Mo .010W, Ta, Mo, Nb .015W, Ta, Mo .020W, Ta

TUNGSTEN MESH TM2 6" wide x random length, wire size .001" <u>ROD</u> .070W .080W .100W .125W

W = Tungsten



### NOTES




## R.D. Mathis Company

Your best choice for quality hi-vacuum evaporation sources.

(562) 426-7049 • (562) 595-0907 fax • www.rdmathis.com P.O. Box 92916 • Long Beach, CA 90809-2916